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NAVAL POSTGRADUATE SCHOOL Monterey, California



THESIS

ACOUSTIC POSITIONING OF THE NPS AUTONOMOUS UNDERWATER VEHICLE (AUV II) DURING HOVER CONDITIONS

by

Kevin A. Torsiello

March 1994

Thesis Advisor:

Anthony J. Healey

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The ability to take position, in a dynamic environment, relative to a local stationary object, is vital to many planned missions for the Naval Postgraduate School's Autonomous Underwater Vehicle (AUV II) project, such as bottom surveying and mine hunting. The AUV II can achieve this ability through the use of its sensors along with stern propulsion motors and tunnel thrusters.

The sensors employed by the AUV II include a free directional gyro and independent self-sonar which provide acoustic positioning data without the aid of a transponder net.

Described in this thesis are the details of the internal subsystems of the AUV II, and an examination of its positioning ability through the analysis of maneuvering experiments. Commanded motions of vaw, lateral and longitudinal positioning during hover conditions are studied.

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ACOUSTIC POSITIONING OF THE NPS AUTONOMOUS UNDERWATER VEHICLE (AUV II) DURING HOVER CONDITIONS

by

Kevin A. Torsiello Lieutenant, United States Navy B. S., University of Connecticut, 1983

Submitted in partial fulfillment of the requirements for the degrees of

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ABSTRACT

The ability to take position, in a dynamic environment, relative to a local stationary object, is vital to many planned missions for the Naval Postgraduate School's Autonomous Underwater Vehicle (AUV II) project, such as bottom surveying and mine hunting. The AUV II can achieve this ability through the use of its sensors, along with stern propulsion motors and tunnel thrusters.

The sensors employed by the AUV II include a free directional gyro and independent self-sonar which provide acoustic positioning data without the aid of a transponder net.

Described in this thesis are the details of the internal subsystems of the AUV II, and an examination of its positioning ability through the analysis of maneuvering experiments. Commanded motions of yaw, lateral and longitudinal positioning during hover conditions are studied.

TABLE OF CONTENTS

I.	INT	ROD	DUCTION	1
	A.	BA	ACKGROUND	1
	B.	SCO	OPE OF THESIS	2
II.	AU	VII	CONFIGURATION	4
	A.	SE	ENSORS	7
		1.	Environment Sensors (Sonar Equipment)	7
			a. Profiling Sonar (Tritech ST-1000)	9
			b. Scanning Sonar (Tritech ST-725)	10
			c. Depth Sonar (Datasonics PSA-900)	10
		2.	Vehicle Sensors	10
			a. Gyroscopes	11
			b. Depth Cell (PSI-Tronix)	12
			c. Vehicle Speed Sensor (Turbo-Probe)	13
			d. Motor RPM Indicator (Hewlett-Packard)	13
	B.	GE	ESPAC M68020/30 COMPUTER SYSTEM	14
		1.	GESMPU-20 Micro Processor Unit	15
		2.	GESMFI-1 Multi-Function Interface	15
		3.	GESSIO-1B Serial Input/Output	16
		4.	GESPIA-3A Peripheral Interface Adapter	16
		5.	GESADA-1 AND GESADA-2 Analog/Digital Interfa	ces16
		6.	GESDAC-2B Digital/Analog Converter	17
		7.	GESTIM-1A Multiple Timer Modules	17
	C	PR	ROPULSION/MANEUVERING EQUIPMENT	17

		1.	Control Surfaces	18
		2.	Stern Propulsion	
		3.	Thrusters	19
	D.	EL	ECTRICAL POWER EQUIPMENT	20
		1.	24 Volt Battery Packs (Panasonic)	21
		2.	ACON Power Supplies	21
		3.	Calex Power Supplies	22
		4.	CRYDOM Relays	22
		5.	Servo Amplifiers (Advanced Motion Controls)	23
		6.	Synchro to Digital (S/D) Converter	23
		7.	Inverter (Motor Inhibitor)	23
III.	E	KPEI	RIMENTAL APPARATUS AND PROCEDURE	24
	A.	EQ	UIPMENT PREPARATION	24
		1.	AUV II Vehicle	24
		2.	Lab and Test Facility	25
		3.	Computer Software	26
	В.	EX	PERIMENTAL APPARATUS	26
	C.	EX	PERIMENTAL PROCEDURE	31
		1.	Rate Gyro Calibration	31
		2.	Yaw Positioning Experiment	37
		3.	Lateral Positioning Experiment	40
		4.	Longitudinal Positioning Experiment	42
IV.	EX	PER	IMENTAL RESULTS	47
	A.	YAV	W POSITIONING EXPERIMENT	47
	B.	LA'	TERAL POSITIONING EXPERIMENT	53

C.	LO	NGITUDINAL POSITIONING EXPERIMENT	61
D.	TH	EORETICAL MODEL	72
	1.	Theoretical Model Development	72
	2.	Estimation of the Hydrodynamic Coefficients	75
	3.	Theoretical Model Results	78
V. SUN	/IMA	RY	83
A .	COI	NCLUSIONS	83
B.	REC	COMMENDATIONS FOR FURTHER STUDY	85
APPENI	DIX A	A AUV II CONFIGURATION BLOCK DIAGRAM	87
APPENI	OIX E	AUV II WIRING LIST	89
APPENI	OIX C	C CENTER OF GRAVITY CALCULATION	103
APPENI	OIX I	CENTER OF BUOYANCY CALCULATION	105
APPENI	DIX E	FREE GYRO/SYNCHRO BOARD WIRING	
		DIAGRAM	107
APPENI	DIX E	KALMAN FILTER SUBPROGRAM	109
APPENI	OIX C	AUV SIMULATION MODEL	112
LIST OF	REF	ERENCES	116
INITIAL	DIS	TRIBITTION LIST	117

LIST OF TABLES

TABLE 3.1	YAW RATE CALIBRATION: SCALE AND BIAS	
	FACTORS	39
TABLE 3.2	LATERAL AND LONGITUDINAL POSITIONING	
	EXPERIMENTS: TEST CONDITIONS	43
TABLE 4.1	AUV MODEL: SYMBOLS AND VARIABLES	73
TABLE 4.2	AUV II HYDRODYNAMIC COEFFICIENTS: HOVER	
	CONDITIONS	77

LIST OF FIGURES

Figure 2.1	AUV II	5
Figure 2.2	AUV II Configuration	6
Figure 2.3	Sensor Location (Nosepiece Section)	8
Figure 3.1	Experimental Set-up	27
Figure 3.2	AUV II and Test Tank	29
Figure 3.3	AUV II and PC Workstation	30
Figure 3.4	Right-Hand Global and Body Fixed Coordinate Systems	32
Figure 3.5	Yaw Rate Calibration/Yaw Positioning Experiment	34
Figure 3.6	Yaw Rate Calibration: 180 Degree Test (3 Trials)	36
Figure 3.7	Yaw Rate Calibration: 30 Degree Test	38
Figure 3.8	Lateral Positioning Experiment	41
Figure 3.9	Longitudinal Positioning Experiment	44
Figure 4.1	Yaw Position Experiment: 90 Degree Test	49
Figure 4.2	Yaw Position Experiment: 90, 180, 360 Degree Tests	50
Figure 4.3	Yaw Position Experiment: 360 Degree Test, with	
	Disturbances	52
Figure 4.4	Lateral Position Experiment: Test 1	54
Figure 4.5	Lateral Position Experiment: Test 1 (Thruster Voltage/Yaw	
	Position)	55
Figure 4.6	Lateral Position Experiment: Test 2	57
Figure 4.7	Lateral Position Experiment: Test 3	58
Figure 4.8	Lateral Position Experiment: Test 4	59

Figure 4.9	Lateral Position Experiment: Test 5	60
Figure 4.10	Longitudinal Position Experiment: Test 1	62
Figure 4.10	Longitudinal Position Experiment: Test 1 (continued)	63
Figure 4.11	Longitudinal Position Experiment: Test 2	65
Figure 4.12	Longitudinal Position Experiment: Test 3	66
Figure 4.13	Longitudinal Position Experiment: Test 4	67
Figure 4.14	Longitudinal Position Experiment: Test 5	68
Figure 4.15	Longitudinal Position Experiment: Test 6	69
Figure 4.16	Longitudinal Position Experiment: Test 7	71
Figure 4.17	AUV Model: Yaw Position Experiment	79
Figure 4.18	AUV Model: Lateral Position Experiment (Test 3)	80
Figure 4.19	AUV Model: Longitudinal Position Experiment (Test 7)	82

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I. INTRODUCTION

This chapter provides a discussion of the background information and outlines of the scope of study for this thesis.

A. BACKGROUND

The applications of Remotely Operated Vehicles (ROVs) and Autonomous Underwater Vehicles (AUVs) are subjects of increasing widespread interest by both civilian and military organizations.

The operation of ROVs is traditionally accomplished by the use of a physical tether, through which electrical power, control and sensory data are transferred between the vehicle and a surface ship. An ROV therefore, is under the continuous control of a human operator (pilot), and is dependent on and tethered to the host platform.

An AUV on the contrary, operates independently of any physical or electrical tether, and requires little to no intervention from an outside activity. This level of autonomous operation permits a greater scope of mission capabilities, and as such, is the subject of numerous research projects encompassed in the Autonomous Underwater Vehicle project at the Naval Postgraduate School, in Monterey, California, at the Monterey Bay Aquarium Research Institute, MIT Sea Grant, Charles Stark Drake Laboratories, Woods Hole Oceanographic Institute, Florida Atlantic University and the Naval Undersea Warfare Center, Newport, Rhode Island, amongst others.

Future missions planned for the AUV project include environmental surveying, search and mine hunting missions. Vital to the accomplishment of these types of missions, is the capability for the vehicle to position itself in the vicinity of a stationary object or change its position with respect to an object, within a dynamic environment.

The ability to accurately maneuver itself, at relatively high speeds, within a confined environment, has been demonstrated by the second generation design of the NPS AUV (AUV II) (Warner, 1991). The ability to achieve accurate dynamic positioning, during hover conditions, based on the vehicle's own acoustic data input, has been made possible, only recently, through several configuration changes to the AUV II. These configuration changes include the addition of a high frequency profiling self-sonar, and horizontal and vertical tunnel thrusters.

The profiling sonar installed in the AUV II, provides acoustic environmental and positioning data without the use of external signals or transponder networks. The performance of the sonar has been tested and verified by previous experimentation (Ingold, 1991).

The design and performance testing of the tunnel thrusters have been verified and documented by Good (1989), Cody (1992) and Brown (1993).

B. SCOPE OF THESIS

The objective of this thesis is to experimentally examine the capability of the NPS AUV II to achieve accurate acoustic positioning, during hover conditions. It is the contention of this work that both lateral and longitudinal position of the vehicle can be maintained using high frequency onboard sonar returns without the use of a transponder net. Furthermore, that without ocean current disturbances, the precision of the positioning is limited only by the precision of the sonar and the threshold of operation of the propulsors, and stable motion is achievable.

Chapter II provides documentation of the major design and configuration changes incorporated into the AUV, which provide the capability for the vehicle to accomplish the hover positioning experiments.

Chapter III includes a description of the test facility, laboratory and equipment set-up used for the experiments. The procedures for the positioning experiments are also discussed.

The results of the positioning experiments are provided in Chapter IV, along with the development of a theoretical model and its comparison to the experimental data.

A summary of conclusions and recommendations for further study is discussed in Chapter V.

II. AUV II CONFIGURATION

Since the time of its original design (Good, 1989) and successful waterborne demonstration (Warner, 1991), several design and configuration concepts have been the subject of research surrounding the AUV project at NPS, resulting in numerous published theses. The result thus far has produced the current configuration of the AUV II, pictured in Figure 2.1.

This chapter provides a description of the major equipment groups which comprise the current configuration of the AUV. Each section discusses the nominal operating characteristics and ratings as applicable, and refers to figures within the text, or diagrams and the wiring list which are included in the appendices. The following equipment groups are discussed:

- 1. Sensors (Environment and Vehicle).
- 2. GESPAC M68020/30 Computer System.
- 3. Propulsion and Maneuvering Equipment.
- 4. Electrical Power Equipment.

A simplified block diagram of these major equipment groups is provided in Appendix A. This diagram shows the basic system power paths and the computer data transfer paths between the components.

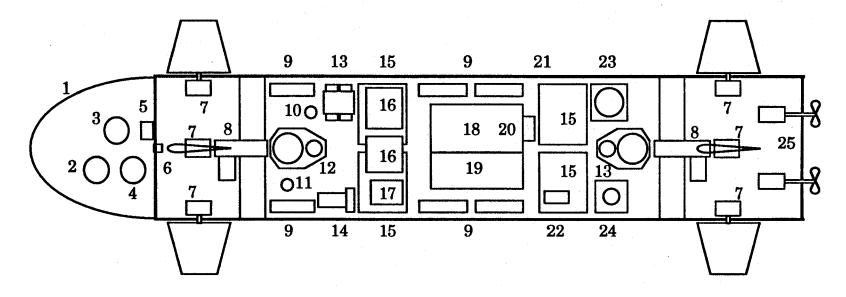
The wiring list for the AUV II is provided in Appendix B.

Figure 2.2 shows the placement of the major equipment components in the AUV. As discussed in Good (1989), the propulsion and maneuvering equipment (control fins, tunnel thrusters and stern propulsion motors) is





Figure 2.1 AUV II



- 1 Nosepiece (Flooded)
- 2 ST-1000
- 3 Datasonics
- 4 ST-725
- 5 Flow Meter
- 6 Depth Cell
- 7 Control Fin Servo Motor
- 8 Horizontal Thruster
- 9 Servo Amp

- 10 Power/Run Plug
- 11 Serial Port Connector
- 12 Vertical Thruster
- 13 Rate Gyro
- 14 Vertical Gyro
- 15 12 VDC Battery
- 16 ACON Power Supply
- 17 Calex Power Supplies/ CRYDOM Relays

- 18 GESPAC (Execution Processor) OS-9
- 19 GESPAC (Tactical Processor) DOS
- 20 Synchro/Digital Converter
- 21 Pressure Hull (Air charged to 1 psi)
- 22 Inverter (Motor Inhibiter)
- 23 Free Directional Gyro
- 24 400 Hz Power Supply
- 25 Stern Propulsion Motors

Figure 2.2 AUV II Configuration

arranged in the vehicle, to achieve the most efficient maneuvering capabilities. The remainder of the equipment is located to achieve the most favorable volume and weight distribution, and to minimize the length of the wire runs. The batteries therefore, are centrally located in order to keep the center of gravity close to the center of the vehicle body. The computer is located at the center of the vehicle body, with the served equipment located as close as possible to the computer.

Calculations of the centers of gravity and buoyancy are provided in Appendices C and D.

A. SENSORS

The sensor systems incorporated into the AUV II provide the necessary input data, for both environment conditions and vehicle motion, to achieve autonomous vehicle operation and control.

1. Environment Sensors (Sonar Equipment)

The sonar suite consists of three types of sonar transducers with primary functions being horizontal environmental surveying (profiling), target imaging (scanning) and bottom surveying (depth measuring). The three types of sonar used for these functions, are respectively; the Tritech ST-1000 and ST-725 sonar and the Datasonics PSA-900 altimeter. Placement of the transducers, in the (flooded) nosepiece section of the AUV is shown in Figure 2.3.

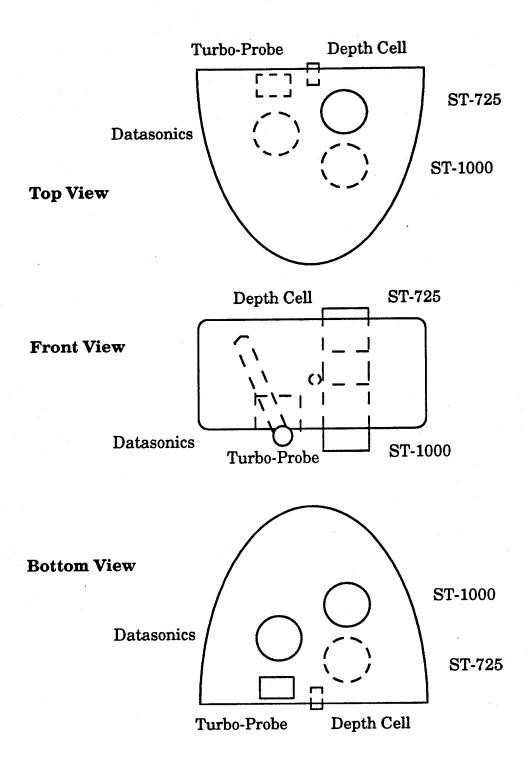


Figure 2.3 Sensor Location (Nosepiece Section)

a. Profiling Sonar (Tritech ST-1000)

The profiler is the model ST-1000 sonar, manufactured by Tritech International, Ltd. This unit is a compact system, operated by a PC compatible computer and is integrated with the ST-725 scanning sonar.

The ST-1000 sonar head operates at a frequency of 1250 kilohertz (1000 kilohertz, nominal), with a one degree conical beam. It requires 24 to 28 volts (DC) power at 800 miliamps, and can be operated at depths up to 4900 feet, over eight selectible ranges between three and 160 feet.

The ST-1000 can be operated in two modes; Sector Profiling or Sector Sonar Scanning. The Profiling mode provides 360 degree coverage, where the delay time to the first echo is sensed and returned to the device serial port connector. The Scanning mode is continuous, and can be used for horizontal sector scan, or for vertical left or right side direction coverage. In this mode, the intensity of the returning echoes are sensed as a function of delay time and returned to the device serial port connector as a string of values, one in each of 64 range pixels. At larger total ranges, full range is divided into 128 range pixels. For the shorter ranges, a sonar pixel will be 9.3 centimeters long by 1.8 degrees wide. Intensities are scaled from one to 15, where 15 represents the highest strength.

The ST-1000 sonar head is mounted vertically, in the AUV, protruding through the bottom of the nosepiece.

b. Scanning Sonar (Tritech ST-725)

The scanning sonar is the ST-725, also manufactured by Tritech. It operates at a frequency of 725 kilohertz with a one degree by 24 degree fan beam.

The ST-725 sonar head is mounted aft of the ST-1000, but protruding through the top of the nosepiece.

c. Depth Sonar (Datasonics PSA-900)

The depth sonar is the Model PSA-900 Sonar Altimeter, manufactured by Datasonics, Inc. It is microprocessor controlled.

The Datasonics operates at a frequency of 210 kilohertz, with a ten degree conical beam. It requires 15 to 28 volts (DC) at 100 miliamps and can be operated at depths up to 6500 feet, at ranges up to 90 feet.

The Datasonics transducer is installed as described in Good (1989), with a plastic cone, mounted in the nosepiece. Only one Datasonics transducer is used here, as opposed to the original configuration, and it is mounted facing downward, aimed through the bottom of the nosepiece.

2. Vehicle Sensors

The vehicle sensor components provide the input data for the position and motion of the AUV.

a. Gyroscopes

Three types of gyros were used to measure the vehicle's angular position and roll, pitch and yaw rates. All three types are manufactured by Humphrey, Inc.

(1) Free Gyro. The free gyro measures the yaw angle of the vehicle. The Model FG23-7102-1 is a two-degree-of-freedom unit which references its own case frame.

Its inner and outer gimbals have 360 degree and negative to positive 85 degree motion, which require 26 volts (AC), 400 Hertz input. The pickoff is an outer gimbal syncro control transmitter which outputs 11.8 volts (AC). The gimbals have a remote caging/uncaging device which requires 28 volts (DC) input.

The gyro motor requires 115 volts (AC), 400 Hertz, and spins at approximately 24,000 revolutions per minute. The Model PS27-0101-1 power supply provides the 400 Hertz (26 and 115 volts (AC)) input to the gyro.

The free gyro is located aft in the midbody section of the AUV. The wiring diagram for the free gyro is provided in Appendix C.

(2) Vertical Gyro. The vertical gyro measures the pitch and roll angles of the vehicle. The Model VG34-0301-2 is a two-degree-of-freedom unit with both axes slaved to local gravity.

It's inner and outer gimbals have 360 degree (roll) and negative to positive 80 degree (pitch) motion. The pickoff is a plastic

potentiometer, which outputs negative ten to positive ten volts (DC). Required input is 28 volts (DC).

The vertical gyro is located forward in the midbody section of the AUV. Since the vehicle body is rigid, gyro placement was a matter of arrangement rather than a matter of required location within the body.

(3) Rate Gyros. The rate gyros measure the roll, pitch and yaw rates of the vehicle. Each component of the Model RG02-2324-1 has single-degree-of-freedom motion along its designated axis, and is torsion spring mounted to produce gimbal displacements proportional to angular rate inputs.

Required input is 28 volts (DC). The pickoffs are resistance potentiometers which produce output voltages of negative ten to positive ten volts (DC). Maximum rates are 360, 90 and 90 degrees per second for roll, pitch and yaw.

The rate gyros are located forward in the midbody section of the AUV.

b. Depth Cell (PSI-Tronix)

Vehicle depth is measured using a differential pressure transducer manufactured by PSI-Tronix, Inc.

The PWC series (S11-131) is a strain gage based transducer which operates from zero to 15 pounds per square inch (depth to approximately 34 feet), referenced to one atmosphere. It requires 12 to 18 volts (DC) supply and outputs zero to ten volts (DC).

The probe for the depth cell is located in the nosepiece section of the vehicle in the aft bulkhead, in order to permit contact with the water at the vehicle's depth, with minimal flow.

c. Vehicle Speed Sensor (Turbo-Probe)

The vehicle speed through the water is measured by a Turbo-Probe turbine flow meter, manufactured by Flow Technology, Inc.

The transducer is an axial rotor element, mounted at the end of a strut. The strut houses an electromagnetic pickoff assembly which generates electrical pulses of a frequency proportional to the rotor speed and flow velocity. The flow meter has an operating range of one tenth to six feet per second.

The flow meter is used in conjunction with the LFA-307 Range Extending Amplifier, also manufactured by Flow Technology. This amplifier is used for signal conditioning to insure good linearity at low flow velocities.

The flow meter is mounted in the nosepiece section of the AUV with the rotor element protruding through the bottom of the nosepiece.

d. Motor RPM Indicator (Hewlett-Packard)

Hewlett-Packard Model HEDS-5000 series optical encoders are used to measure motor speed.

These encoders are configured with a lensed LED source, an integrated circuit (IC) with detectors and output circuitry, and a code wheel which rotates between the emitter and detector IC. Rotation of the code wheel generates a pulsed input which the IC circuitry processes to produce a digital

pulsed output. Rotation speed is measured in terms of the pulse count per unit time, or the time width of successive pulses. The encoders require a supply voltage of one half to seven volts (DC) input and operate up to 30,000 revolutions per minute.

Each thruster and stern propulsion motor is configured with an encoder attached to its shaft.

B. GESPAC M68020/30 COMPUTER SYSTEM

The function of providing **real time** control of the AUV II is accomplished through the use the GESPAC M68020/30 series computer system and various input/output control cards.

The OS-9 Operating System is used in the GESPAC. It provides real time, multi-tasking capability. C language is the source code. It is independent from the input/output devices.

The software package PC Bridge (trademark of GESPAC, Inc.), is used to communicate between the GESPAC and an external IBM PC for the purposes of file transfer. As the processor system is an embedded real time processor, it operates on a single board without the benefit of an associated hard disc for storage of memory modules. Only operating system modules are "burned" into EPROM, thus run modules that form the vehicle control functions at run time must be loaded from an external computer into the embedded processor.

The major components of the embedded computer system are positioned in a twelve card cage, located in the midbody section of the vehicle. Communication with the GESPAC is accomplished through an RS-232 serial

communications port, located on the top of the vehicle, through a watertight connector and a sufficiently long, lightweight watertight cable.

The following sections give a brief description of the major components of this system. The paths for data input/output between the components are shown in the block diagram of Appendix A.

1. GESMPU-20 Micro Processor Unit

The GESMPU-20 module uses a 32 bit 68020 microprocessor built into a single board. The microprocessor uses a non-multiplexed G96 bus with 32 bits of address and 32 bits of data. The board runs at 25 megahertz and has an associated two megabytes of CMOS Dynamic RAM, on an adjacent card. Its power requirement is positive five volts (DC).

The GESMPU-20, through its device drivers and execution level real time control software, compiled into executable modules, controls all computer functions in the AUV.

2. GESMFI-1 Multi-Function Interface

The GESMFI-1 is a universal interface module with two RS-232 serial ports, two, eight-bit parallel ports and three 16-bit timers. The module runs with either one megahertz or two megahertz synchronous timing and has 50 bytes of CMOS RAM. The power requirements are positive five and negative to positive 12 volts (DC).

The GESMFI-1 interfaces with the 14-bit Synchro to Digital converter, which operates on the data from the free gyro. The MFI card

provides the embedded processor with a digital data value of zero to 16384 (2¹⁴), corresponding to one revolution (360 degrees) of the yaw angle gyro.

3. GESSIO-1B Serial Input/Output

The GESSIO-1B dual interface module provides two RS-232 capable asynchronous serial ports. The power requirements are positive five and negative to positive 12 volts (DC).

The GESSIO-1B provides the interface for the ST-725 and ST-1000 sonar transducers.

4. GESPIA-3A Peripheral Interface Adapter

The GESPIA-3A has two parallel 16-bit input/output ports and four 16-bit timers. The power requirement is positive five volts (DC).

This module provides the interface for the free gyro cage/uncage command and status signals. It also provides an input for the Datasonics sonar transducer, the CRYDOM relays and the Calex power supplies. It controls the Transistor-Transistor Logic (TTL) which provides the switching signals for the relay/power supply system.

5. GESADA-1 AND GESADA-2 Analog/Digital Interfaces

The GESADA-1 and GESADA-2 modules provide analog to digital (A/D) and digital to analog (D/A) functions. The GESADA-1 module has a 16 channel, ten-bit A/D input section and a four channel, ten-bit D/A output section. The GESADA-2 module has a 16 channel, ten-bit A/D input section. Both modules require positive five and negative to positive 12 volts (DC).

The GESADA-1 module interfaces the outputs from the Diagnostics module. The GESADA-2 module interfaces the inputs from the vertical and rate gyros, the depth cell and the Datasonics transducer.

6. GESDAC-2B Digital/Analog Converter

The GESDAC-2B module provides an 8 channel, 12-bit D/A output. Its power requirement is positive five volts (DC).

This module interfaces the inputs to the propulsion and thruster motor servo amps.

7. GESTIM-1A Multiple Timer Modules

The GESTIM-1A modules provide the System Timing Control (STC) functions. Each module has five, 16-bit channels and a real time clock/calendar function. The power requirement is positive five volts (DC).

Five GESTIM-1A timing modules are used in the AUV which coordinate the signals between the tachometer sources (thruster and stern propulsion motor speed indicators, flow meter and control surface servo motors).

C. PROPULSION/MANEUVERING EQUIPMENT

The propulsion and maneuvering systems are comprised of three groups of equipment; control surfaces, stern propulsion and thrusters.

1. Control Surfaces

The development of the design of the control surfaces is presented in Good (1989). The shape used for the AUV II application is the NACA 0015 foil section.

Two cruciform arrangements of control surfaces are used; one arrangement forward and one aft, on the midbody section of the AUV. This arrangement provides highly efficient maneuvering capability in both the horizontal and vertical planes as evidenced by previous waterborne testing of the AUV (Healey and Marco, 1992).

The control surfaces are positioned through the use of radio controlled aircraft servo motors. Airtronics Model 94510 servos are installed, one for each control surface. These motors have a maximum torque rating of 110 ounces-inches (6.875 pound-inches), and a response time of one half second for a zero to 90 degree movement.

2. Stern Propulsion

The AUV II is configured with a conventional twin screw propulsion system. Detailed development of the design is provided in Good (1989).

A commercially purchased running gear hardware kit, manufactured by Gato/Balao, Inc., is installed. The kit consists of two brass propellers, stainless steel shafts and three inch brass stuffing tubes. Two, four blade, four inch diameter propellers are installed, each capable of providing approximately five pounds of thrust at full load (Saunders, 1990, Coty, 1992).

Electric DC servo motors are used for the stern propulsion units. The PITMO DC Model 14202 series motor, manufactured by Pittman, Inc., has a stall torque of 106 ounce-inches, a no load speed of 3820 revolutions per minute and a peak power draw of 333 Watts. Operating at 24 volts (DC), the motor has a no load current rating of 0.230 amps.

3. Thrusters

The AUV II is configured with four tunnel thrusters which provide the capability for slow speed maneuvering, hovering and station keeping. The thrusters are mounted in pairs, one mounted horizontally, one vertically; each pair is mounted forward and aft, in the midbody section of the AUV.

Each thruster assembly consisted of a DC servo motor, a reduction gear and housing assembly, a propeller assembly and thruster tunnels.

The servo motors used for the thrusters are the same as those used for the stern propulsion units described above; PITMO DC Model 14202 series.

The reduction gear is a single stage, single reduction spur gear configuration. The pinion and gear are made of Delrin (trademark of Winfred M. Berg Company). Both the pinion and gear have a pitch of 24 teeth per inch. The pinion has 45 teeth and a pitch diameter of 1.875 inches, and the gear has 90 teeth and a pitch diameter of 3.750 inches. The resulting reduction ratio provided is two to one. The gear is configured as a ring gear and is fitted around the propeller and hub assembly. The reduction gears are assembled into an aluminum housing to which the thruster servo motors are mounted. (Cody, 1992)

The propeller and hub assembly is made of brass. The propeller is three inches in diameter, and has four blades mounted at 45 degrees. The blade angle is constant along its length, and the blade has zero camber which permits equal thrust in both forward and reverse directions of rotation. The propeller and hub assembly is mounted on a stainless steel shaft and the thrust/journal bearings are made of Teflon. (Cody, 1992)

Aluminum struts, mounted in the thruster tunnels, support the propeller shaft, oriented axially in the thruster housing. The tunnels have an inside diameter of three inches, and are mounted in two sections on either side of the thruster housings, placing the thruster housings at the midpoints of the tunnels. The horizontal tunnels are 16.5 inches and the vertical tunnels are ten inches in length, corresponding to the width and height of the AUV.

The modeling and performance analysis of the thruster assemblies have been the subject of several theses, including Good (1989), Cody (1992) nd Brown (1993).

D. ELECTRICAL POWER EQUIPMENT

The objective of the original design considerations for the power requirements of the AUV II was to provide adequate energy onboard which would support all vehicle functions for at least an hour of completely autonomous operation. The installed electrical system provides enough power to run the vehicle's onboard computer, sonar and electronics systems in addition to power for mobility.

This section describes the major components of the electrical power system.

1. 24 Volt Battery Packs (Panasonic)

Two 24 volt (DC) battery packs provide the main power source for the AUV. Each battery pack is made up of two, 12 volt (DC) Panasonic Model LCL12V38P rechargeable, sealed lead-acid batteries connected in series. The batteries weigh 31.5 pounds, and have nominal capacities of 34.0 amp-hours (ten hour rate) and 38.0 amp-hours (20 hour rate).

The series battery packs provide 24 volts (DC) power to the following equipment:

- 1. Rate gyros.
- 2. Vertical gyro.
- 3. 400 Hertz power supply for the free gyro.
- 4. ACON computer power supplies.
- 5. CRYDOM relays.
- 6. Calex power supplies.
- 7. Six, PMW servo amplifiers (thruster and stern propulsion motors).
- 8. Tachometer sources (thruster and stern propulsion motor speed indicators, Turbo-probe).

The battery packs are located in the midbody section of the AUV, one forward and one aft of the GESPAC computer cage.

2. ACON Power Supplies

Two ACON Model R100T2405-12TS inverter/power supplies are installed to provide power to the computer systems. The two power supplies

are independent and provide positive five and negative to positive 12 volts (DC).

The power supplies are mounted in the midbody section above the forward battery pack.

3. Calex Power Supplies

The Calex Models 12S15, 48S15 and 12S5 power supplies provide positive five and negative to positive 15 volts (DC) for the following equipment:

- 1. Reference source for the rate gyros and vertical gyro (+/-15 volts (DC)).
- 2. Datasonics sonar (+15 volts (DC)).
- 3. Depth cell (+15 volts (DC)).
- 4. GESTIM-1A timer cards (+15 volts (DC)).
- 5. Control surface servo motors (+5 volts (DC)).
- 6. CRYDOM relays (+5 volts (DC)).

The power supplies are mounted in the midbody section above the forward battery pack.

4. CRYDOM Relays

The CRYDOM Model 6300 relays provide the voltage switching using TTL logic input from the GESPIA-3A modules. Power is supplied to the following components:

- 1. Tritech sonar (ST-1000 and ST-725) (+24 volts (DC)).
- 2. Cage/uncage voltage for the free gyro (ground path).

5. Servo Amplifiers (Advanced Motion Controls)

Motor speed for the thruster and stern propulsion motors is controlled through the use of Advanced Motion Controls PWM Model 30AD8DD servo amplifiers. One amplifier is used for each motor. The PWM servo amplifier uses a zero to ten volt control signal to modulate the pulse width of a 24 volt, five to 45 kilohertz (load dependent) output signal to the motor. Direction of the motor is controlled by changing the polarity of the control signal.

The servo amplifiers are located in the midbody section of the AUV, mounted on the port and starboard bulkheads.

6. Synchro to Digital (S/D) Converter

The Synchro to Digital Converter is a 14-bit device designed at the Naval Postgraduate School. It uses an Analog Devices card which converts the phase components of the free gyro output signal to digital data.

The S/D converter is located in the midbody section and is mounted on the aft end of the GESPAC computer card cage. The wiring diagram for the S/D converter/free gyro is provided in Appendix C.

7. Inverter (Motor Inhibitor)

A signal inverter is installed between the GESPIA-3A module and the servo amps to prevent energizing the thruster or stern propulsion motors during computer system start-ups.

The inverter is located in the midbody section and is mounted above the aft battery pack.

III. EXPERIMENTAL APPARATUS AND PROCEDURE

This chapter provides a description of the equipment and procedures used to conduct the hover positioning experiments for the AUV II.

Background information is discussed concerning the preparation of the AUV II vehicle, the lab and support facilities and the test equipment, followed by an outline of the procedures used for the experiments and data collection.

A. EQUIPMENT PREPARATION

The equipment used for the hover positioning experiments are categorized into three groups; the AUV II vehicle, the test facility and the programmed software code.

1. AUV II Vehicle

Over the course of the thirty months since the vehicle completed its last waterborne tests, numerous configuration changes have been incorporated into the AUV, the results of which were presented in Chapter II. Many man-hours were consumed, involving the expertise of the Mechanical Engineering Department machine shop personnel, electronics technicians, staff, ... and a few students.

New equipment groups installed in the AUV include sonar, gyros, power supplies, speed sensors and computer systems, however, the equipment which provide the means to accomplish the objective of this thesis are the thrusters. The location of the horizontal thrusters, forward and aft of the

vehicle's center of gravity permit rotation and lateral translation, while the vehicle is hovering.

The final design concept for the thrusters was completed and a prototype assembly was manufactured and satisfactorily tested (Cody, 1992). The three remaining thruster assemblies were then constructed and the four units installed in the AUV.

2. Lab and Test Facility

The test facility for the AUV project is located in building 230 of the Naval Postgraduate School Annex. The facility houses a 18,000 gallon capacity test tank which measures 20 by 20 by 6 feet. Other equipment include a filtration and recirculation system, hoist, catwalk and external computers.

The external computers include an IBM PC clone 486 with a VGA graphics monitor, a clone 286 PC and the GESPAC Development System, which is a replication of the in-vehicle system with a hard drive, C code cross-compiler and PC Bridge software for transferring compiled modules of code to and from the vehicle.

In preparation for the hovering experiments the interior of the tank was painted with white epoxy, and a 2.5 foot square grid pattern was laid out along the bottom and sides of the tank. This permitted good visibility of the vehicle, and provided a reference for vehicle pre-positioning and motion observation, during testing. A catwalk was installed across the top of the tank for vehicle launch and recovery, and experiment observation.

3. Computer Software

In order to support the basic operating functions of the AUV in addition to executing the positioning experiments, numerous software programs were written and installed in the onboard GESPAC and external control computer systems. The development of the software programs is the subject of a doctoral dissertation, currently in progress by David B. Marco.

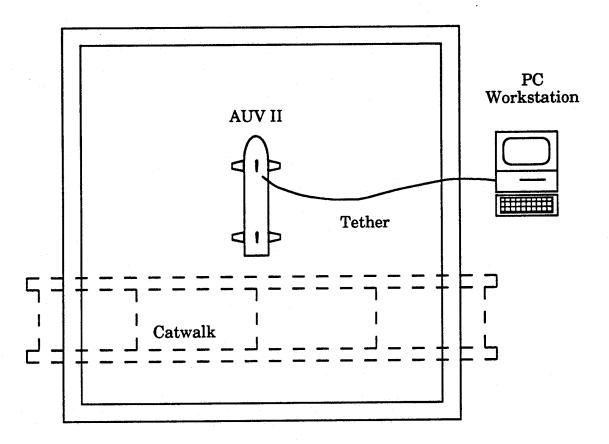
Some of the AUV operations supported by the software include the following:

- 1. AUV system start-up.
- 2. Free gyro caging/uncaging.
- 3. Gyro zeroing functions.
- 4. Sonar operations.
- 5. Sensor data input functions (A/D).
- 6. Command positions for motion experiments.
- 7. Control law functions for each operating mode of behavior.
- 8. Command data output functions (D/A).
- 9. Data storage for analyses.

It should be noted that independent software modules for debugging subsystem operations are not only desirable, but essential to the calibration and verification of vehicle functions.

B. EXPERIMENTAL APPARATUS

The equipment arrangement for the hovering motion experiments is shown in Figure 3.1.



Test Tank $(20' \times 20' \times 6')$

Figure 3.1 Experimental Set-up

For the purposes of conducting these experiments, an electronic tether was attached to the onboard GESPAC computer via the RS-232 connection. This provided a direct path for file and data exchange between the GESPAC computer and the external PC workstation running PC Bridge software.

The vehicle is lifted into the test tank via the hoist, and positioned for the start of each experiment by observers on the catwalk. The observers remain stationed on the catwalk throughout the tests to recover the vehicle or prevent damage should an equipment casualty occur.

The vehicle is operated externally through the PC workstation, however the serial link is used only for file and data transfer. Motion commands are built into the run program through screen entry, but once entered, the vehicle is completely independent of any further commands for the operation. Data files recorded for each experiment are down-loaded to the PC workstation.

The AUV II vehicle, test tank and PC workstation are pictured in Figures 3.2 and 3.3.

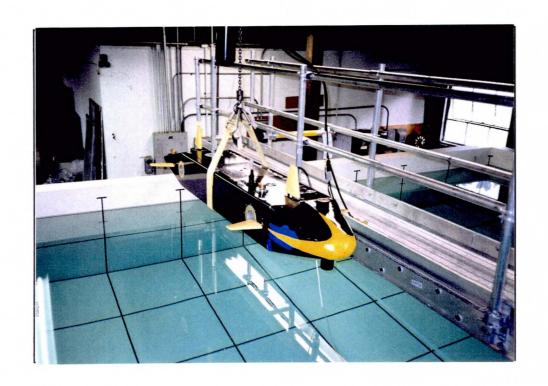




Figure 3.2 AUV II and Test Tank





Figure 3.3 AUV II and PC Workstation

C. EXPERIMENTAL PROCEDURE

This section describes the procedures used to calibrate the test equipment and outlines the three types of hover positioning experiments, including data collection.

1. Rate Gyro Calibration

Calibration of the rate gyro was required due to a new power supply being used for its input. The new power supply also produced a change in the range of output voltages from the gyro.

It was anticipated that both a scale factor and a bias error would be electronically introduced into the gyro output.

An additional bias error was expected as a result of the zeroing procedure to be used at the start of the experiments. During this procedure, the vehicle is held as motionless as possible in the tank. As the experiment starts, before any control motion begins, a segment of the run code reads the sensors, taking initial position readings of the vehicle relative to the environment. Average values of positions and rates are calculated and used as zero points for the following test rate and position measurements. Unless the vehicle is perfectly motionless (which is impossible in this test facility), there will be some rate bias introduced, however it was expected that this would be small.

Referencing the right-hand global and body fixed coordinate systems, as shown in Figure 3.4, the scale factor (SF) and bias factor (BF) errors are modeled by the following equation:

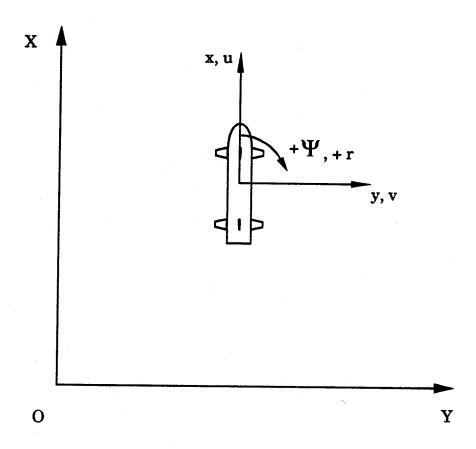


Figure 3.4 Right-Hand Global and Body Fixed Coordinate Systems

$$r_{exper} = (D[\Psi_{exper}] - BF) + SF$$

where it was considered that the precision of the heading gyro (drift rate less than six degrees per hour) was such that

$$D[\Psi_{exper}] = r_{true}$$

The experimental yaw rate can then be corrected by the following equation:

$$\mathbf{r}_{\text{true}} = \mathbf{r}_{\text{exper}} \times \mathbf{SF} + \mathbf{BF}$$

The true yaw rate could then be found by correlating the experimental yaw rate data to the derivative of the yaw position data using a first order least squares fit.

Since the vehicle, when placed in the tank, essentially behaved as an ideal rate table, it was decided to use the vehicle's own motion under a yaw position command to calibrate the rate gyro. This motion is shown in Figure 3.5. Inputs from the free gyro were used to determine the vehicle's yaw position.

The control laws for the yaw position commands were derived on the basis that the commanded moment is directly proportional to the differential thrust between the forward and aft lateral thrusters, where the thrusters are used in opposite directions. Additionally, the thruster force is proportional to the square of the applied motor voltage (using the absolute value to account for direction).

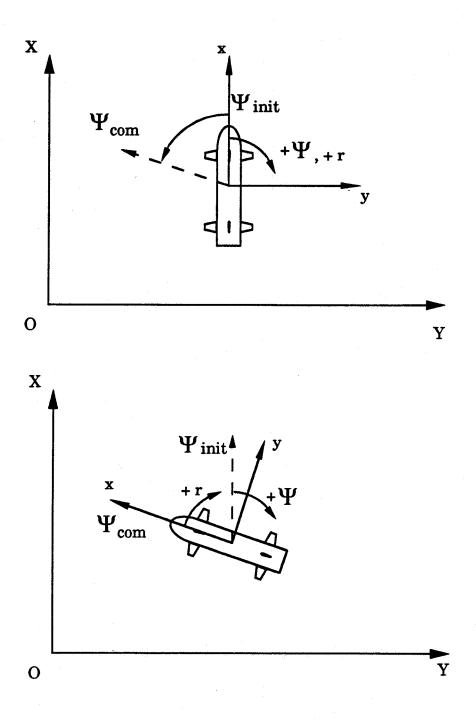


Figure 3.5 Yaw Rate Calibration/Yaw Positioning Experiment

$$\begin{split} M_{com} &\propto \left(F_{Fwd\ Thrust} - F_{Aft\ Thrust}\right) \\ F_{Fwd\ Thrust\ (Yaw)} &= -F_{Aft\ Thrust\ (Yaw)} \\ F_{Thrust} &\propto V_{Thrust} \big|V_{Thrust}\big| \end{split}$$

However, in order to keep the control effort linear, the position commands were generated using proportional derivative control laws for the thruster voltages. Based on the equations above, the control laws for the forward and aft thruster voltages are as follows:

$$\begin{split} V_{_{\mathrm{Fwd\ Thrust}}} &= -K_{_{\Psi}} \big(\Psi - \Psi_{_{\mathrm{com}}} \big) - K_{_{\mathrm{r}}} \big(r - r_{_{\mathrm{com}}} \big) \\ V_{_{\mathrm{Aft\ Thrust}}} &= K_{_{\Psi}} \big(\Psi - \Psi_{_{\mathrm{com}}} \big) + K_{_{\mathrm{r}}} \big(r - r_{_{\mathrm{com}}} \big) \\ K_{_{\mathrm{r}}} &= K_{_{\Psi}} \times T_{_{\mathrm{d}\Psi}} \end{split}$$

The control law gains were selected heuristically, estimating that a full voltage control effort (24 volts) would be used for a yaw position error of $\pi/8$ (22.5 degrees), with a nominal time constant of one second. These estimates resulted in the following control law gains for yaw positioning:

$$K_{\Psi} = 60$$

$$T_{d\Psi} = 1$$

The position commands were given for yaw angles of (negative) 30, 60, 90, 180 and 360 degrees (relative to a starting position). Three trials were completed for each commanded position angle.

The data recorded included yaw position, yaw rate and forward and aft thruster voltage inputs as functions of time. Figure 3.6 presents the yaw position versus time and the yaw rate versus time curves for the three, 180

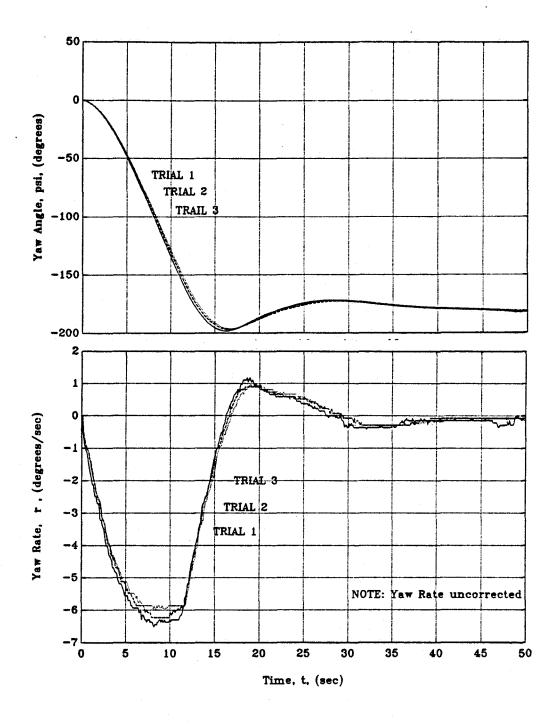


Figure 3.6 Yaw Rate Calibration: 180 Degree Test (3 Trials)

degree tests. (Note that the yaw rate curve is uncorrected.) It is shown in this figure that good repeatability was achieved.

A first order, least squares fit was used to obtain the scale factor and bias factor between the measured yaw rate data and the derivative of the yaw position data. Starting with the first 30 degree test, a scale factor of 3.2709, and a bias factor of 0.0043 were obtained. Figure 3.7 presents these results. This figure shows that an accurate fit was obtained.

For comparison, the measured yaw position data was compared to the integral of the corrected yaw rate data. These results are also presented in Figure 3.7. Fairly good agreement was achieved.

Using the same procedure, the scale and bias factors were obtained for the remaining tests. The results are presented in Table 3.1. From the results, it was observed that the scale factor varied slightly, however a nominal value of 3.00 would not produce a great error in any of the tests. The variation in the bias was small and appeared to be random.

Based on these results, it was felt that the yaw position data was more reliable and all subsequent yaw rate data would be corrected using the same procedure.

2. Yaw Positioning Experiment

As discussed in the previous section, the yaw positioning experiment was used for the rate gyro calibration.

Inputs from the free gyro were used to determine the vehicle's yaw position. The position commands were given for yaw angles of (negative) 30,

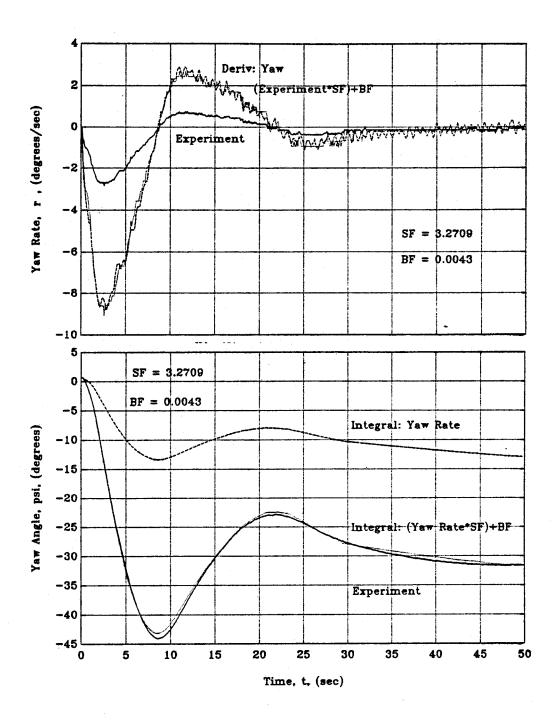


Figure 3.7 Yaw Rate Calibration: 30 Degree Test

 TABLE 3.1
 YAW RATE CALIBRATION: SCALE AND BIAS FACTORS

TEST	TRIAL	SCALE FACTOR (SF)	BIAS FACTOR (BF)
30 DEGREE	1	3.2709	0.0043
	2	3.2980	0.0055
	3	3.2662	0.0017
60 DEGREE	1	3.0059	0.0013
	2	3.0257	-0.0011
	3	3.0209	0.0025
90 DEGREE	1	2.9529	0.0004
	2	2.9699	-0.0034
	3	2.9375	0.0010
180 DEGREE	1	2.8387	0.0031
	2	2.8592	0.0008
	3	2.8799	0.0010
360 DEGREE	1	2.8208	0.0015
	2	2.8727	0.0004
	3	2.8470	0.0046

60, 90, 180 and 360 degrees, using a proportional derivative control law. The data obtained for the calibration tests was used to analyze the yaw positioning capability of the AUV.

3. Lateral Positioning Experiment

The motion for the lateral positioning experiment is shown in Figure 3.8. In addition to inputs from the free gyro, inputs from the profiling sonar were used to determine the vehicle's lateral position with respect to the tank wall.

The control laws for the lateral positioning commands incorporated the combined behavior modes of yaw and lateral motion. For the yaw motion, the control effort is generated in the same way as discussed for the yaw positioning experiment. For the lateral motion however, the forward and aft lateral thrusters are used in the same direction.

$$F_{\text{Fwd Thrust (Lat)}} = F_{\text{Aft Thrust (Lat)}}$$

$$F_{\text{Thrust}} \propto V_{\text{Thrust}} |V_{\text{Thrust}}|$$

Therefore, for a linear control effort, accounting for both behavior modes, the lateral position commands for the thruster voltages are given using the following proportional derivative control laws:

$$\begin{split} V_{\rm Fwd\ Thrust} &= -K_{\Psi} \big(\Psi - \Psi_{\rm com} \big) - K_{\rm r} \big({\bf r} \cdot {\bf r}_{\rm com} \big) - K_{\rm Y} \big({\bf Y} - {\bf Y}_{\rm com} \big) - K_{\rm v} \Big(\dot{{\bf Y}} - \dot{{\bf Y}}_{\rm com} \Big) \\ V_{\rm Aft\ Thrust} &= K_{\Psi} \big(\Psi - \Psi_{\rm com} \big) + K_{\rm r} \big({\bf r} \cdot {\bf r}_{\rm com} \big) - K_{\rm Y} \big({\bf Y} - {\bf Y}_{\rm com} \big) - K_{\rm v} \Big(\dot{{\bf Y}} - \dot{{\bf Y}}_{\rm com} \Big) \\ K_{\rm r} &= K_{\Psi} \times T_{\rm d\Psi} \\ K_{\rm v} &= K_{\rm Y} \times T_{\rm dY} \end{split}$$

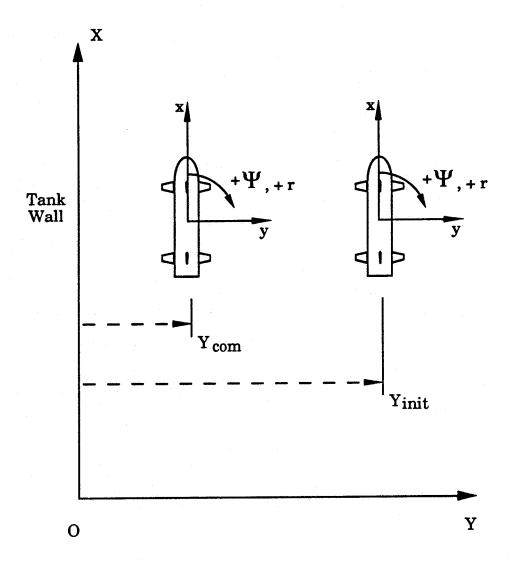


Figure 3.8 Lateral Positioning Experiment

Table 3.2 lists the test conditions for the lateral positioning experiment. The control law gains were varied in order to examine the coupling effects between the lateral and yaw motions. The effects of changes in the range of motion were examined by varying the initial and commanded positions to cover small and large changes in position. A commanded yaw position of zero degrees was given for all tests.

Data collected included range (global Y direction) to the wall, sway velocity, yaw position, yaw rate, and forward and aft thruster voltage as functions of time.

The sway velocity data was obtained by extracting an estimate of the derivative of the lateral range data from the sonar, using a Kalman filter subprogram. The smooth velocity estimate was used for the velocity error feedback. The filter also provided a smooth position estimate which was used for the position error feedback. The subprogram for the Kalman filter, in C source code, is provide in Appendix F.

4. Longitudinal Positioning Experiment

The motion for the longitudinal positioning experiment is shown in Figure 3.9. In addition to inputs from the free gyro, inputs from the profiling sonar were used to determine the vehicle's position with respect to the tank wall, ahead.

The control laws for the longitudinal positioning commands account for the behavior modes of yaw and longitudinal motion, however these modes are controlled separately through use of the thrusters and the stern propulsion

TABLE 3.2 LATERAL AND LONGITUDINAL POSITIONING EXPERIMENTS: TEST CONDITIONS

LATER	AL P	OSITIO	NING E	XPERIME	ENT: TE	ST CON	DITIONS
TEST	Ky	Tdy	Kpsi	Tdpsi	Yinit	Ycom	PSIcom
1	7	2	60	1	5.0	3.5	0.0
2	10	3	80	1	9.4	4.0	0.0
3	12	3	80	1	9.0	4.0	0.0
4	12	3	60	1	9.0	3.0	0.0
5	10	3	80	1	16.0	4.0	0.0

LONGITUDINAL POSITIONING EXPERIMENT: TEST CONDITIONS TEST SONAR Кx Tdx Kpsi Tdpsi Xinit Xcom **PSIcom** GAIN 1 13 10 3 60 1 12.0 7.5 0.0 2 5.0 13 10 12.0 3 60 1 0.0 3 9 10 3 60 1 12.0 5.0 0.0 4 5 10 5.0 3 60 1 12.0 0.0 5 5 10 3 60 1 11.6 5.0 0.0 6 5 10 4 60 1 7.0 2.5 0.0

60

1

12.0

3.0

0.0

7

5

10

4

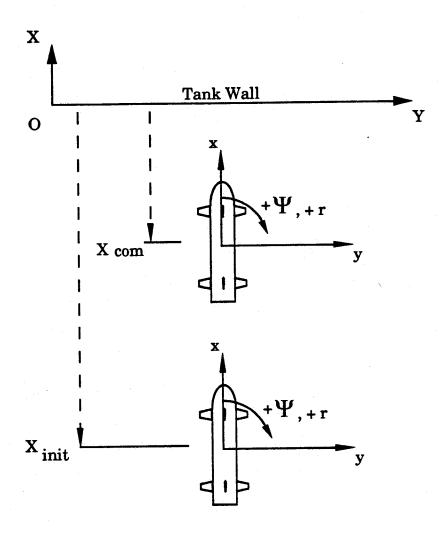


Figure 3.9 Longitudinal Positioning Experiment

motors. Similar to the thrusters for lateral motion, the stern propulsion motors are used in the same direction.

$$F_{Port\ Prop} = F_{Stbd\ Prop}$$

$$F_{Prop} \propto V_{Prop} |V_{Prop}|$$

Therefore, a linear control effort is achieved, by generating the longitudinal position commands using the following proportional derivative control law for the stern propulsion motor voltages:

$$\begin{aligned} \mathbf{V}_{\text{Stern Prop}} &= \mathbf{K}_{\mathbf{X}} \big(\mathbf{X} - \mathbf{X}_{\text{com}} \big) + \mathbf{K}_{\mathbf{u}} \Big(\dot{\mathbf{X}} - \dot{\mathbf{X}}_{\text{com}} \Big) \\ \\ \mathbf{K}_{\mathbf{u}} &= \mathbf{K}_{\mathbf{X}} \times \mathbf{T}_{\text{dX}} \end{aligned}$$

In addition, as for the yaw positioning experiment, position commands for thruster voltages were given using the following control laws:

$$\begin{split} V_{\text{Fwd Thrust}} &= -K_{\Psi} \big(\Psi - \Psi_{\text{com}} \big) - K_{\text{r}} \big(\textbf{r} - \textbf{r}_{\text{com}} \big) \\ V_{\text{Aft Thrust}} &= K_{\Psi} \big(\Psi - \Psi_{\text{com}} \big) + K_{\text{r}} \big(\textbf{r} - \textbf{r}_{\text{com}} \big) \\ K_{\text{r}} &= K_{\Psi} \times T_{\text{d}\Psi} \end{split}$$

Table 3.2 lists the test conditions for the longitudinal positioning experiment. The sonar gains were varied in order to examine the effects on the stability of the position data. The sonar gains shown are equivalent to the percentages of the total transmission power of the transducer. The thruster voltage control law gains for yaw position were set at 60 and one (proportional and derivative, respectively), and a commanded position of zero degrees was given.

The lateral and yaw motion coupling effects were examined along with the effects of changes in the range of motion. Data collected included range (global X direction) to the wall, surge velocity, yaw position, yaw rate, and forward and aft thruster, as well as stern propulsion motor voltages as functions of time.

The surge velocity data was obtained, similarly to the lateral positioning experiment, through the use of the Kalman filter subprogram.

IV. EXPERIMENTAL RESULTS

The purpose of this chapter is to document trends in the experimental data collected for the AUV positioning experiments. Each type of motion studied (yaw, lateral and longitudinal), is addressed separately, and specific observations are made with respect to the dynamics of the motion, ability to achieve the commanded final position, commanded thruster and stern propulsion voltages and where applicable, the effects of changes in control law gains, sonar gains and the range of motion.

The results of the positioning experiments are then compared to a theoretical model.

A. YAW POSITIONING EXPERIMENT

As described in Chapter III, yaw positioning experiments were used for the rate gyro calibration. Inputs from the free gyro were used to determine the vehicle's yaw position. Position commands were given using proportional derivative control laws, for thruster voltages. The position commands were given for yaw angles of (negative) 30, 60, 90, 180 and 360 degrees (relative to a starting position).

The data obtained for the calibration tests was used to analyze the yaw positioning capability of the AUV. The data recorded included yaw position, yaw rate and forward and aft thruster voltage inputs as functions of time.

Figure 4.1 shows the yaw position, yaw rate and thruster voltages for the 90 degree test. The yaw position curve shows the motion response expected from a proportional derivative control law. During the initial stage of motion, the vehicle did not quite reach a constant turning rate as seen by an inflection point at approximately six seconds. With a steady state error band of approximately seven degrees, a single overshoot is observed due to inertial forces initially dominating the motion. Drag forces, proportional to the square of the yaw rate then became dominant, and the motion of the vehicle was heavily damped to an accurate steady state position.

The yaw rate curve shows consistent results with peak turning rates occurring at approximately six and 13.5 seconds.

The thruster voltage curve shows the forward and aft thrusters were employed in equal and opposite directions. Also note that saturation had occurred until approximately six seconds, which as previously mentioned, was not long enough to reach a constant turning rate.

The effects of the magnitude of the commanded turn are shown in Figure 4.2. The yaw position curves show that the vehicle had reached a constant, peak turning rate at approximately seven seconds, for the 180 and 360 degree tests. Consistent dynamic results are shown with single overshoots followed by heavily damped approaches to accurate steady state positions.

The yaw rate curves show the constant turning rates for the 180 and 360 degree tests. The differences in the values of the rates is due to experimental repeatability. The average peak turning rate was observed to be approximately 16.0 degrees per second.

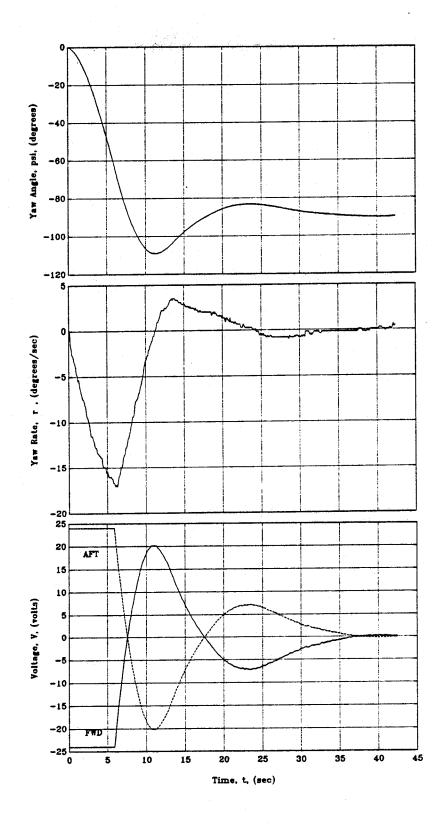


Figure 4.1 Yaw Position Experiment: 90 Degree Test

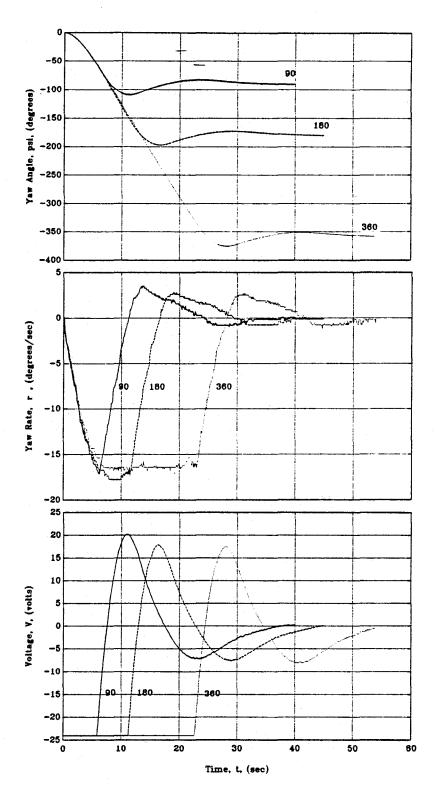


Figure 4.2 Yaw Position Experiment: 90, 180 and 360 Degree Tests

While the error is small, the final steady state yaw position was not exact in all cases. As discussed in Cody (1992), a small voltage threshold exists for the thruster motors, due to mechanical friction in the motor and reduction gear housing (stiction), which prevents very small corrections in position. This condition, to varying extents exists in all of the thruster assemblies as well as the stern propulsion assemblies.

The thruster voltage curves show the different time periods of saturation for the three tests. The differences in the peak voltages are due to the differences in the combined effects of the position error and the turning rate from which the proportional derivative control law determines the control effort. As previously mentioned, the final steady state voltage was not always zero volts due to thruster stiction.

The vehicle's ability to recover a commanded position, given a disturbance is shown in Figure 4.3. Once the vehicle reached the commanded position, it was given two manual disturbances in the direction of the overshoot. In both cases, the commanded position was quickly recovered. The thruster curve shows that saturation occurred for both recovery efforts.

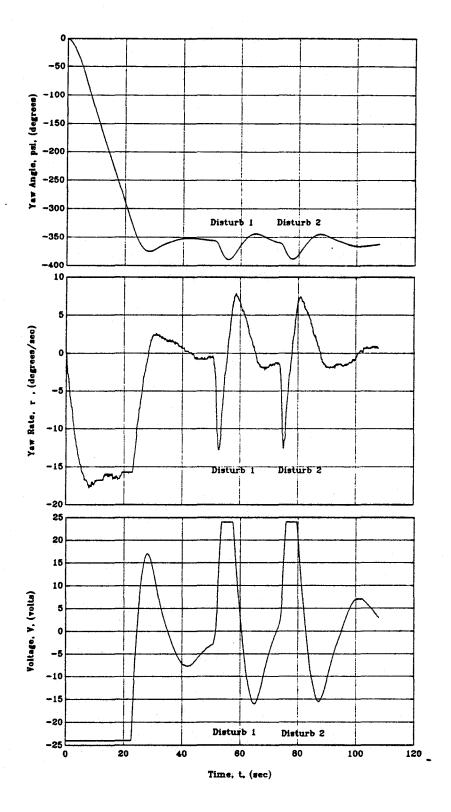


Figure 4.3 Yaw Position Experiment: 360 Degree Test, with Disturbances

B. LATERAL POSITIONING EXPERIMENT

The procedure for the lateral positioning experiment was described in Chapter III. Inputs from the free gyro and the profiling sonar were used to determine the vehicle's lateral position with respect to the tank wall. Position commands for the thruster voltages were given using proportional derivative control laws.

The test conditions for the lateral positioning experiment are shown in Table 3.2. The data collected included range (global Y direction) to the wall, sway velocity, yaw position, yaw rate, and forward and aft thruster voltage as functions of time.

Figure 4.4 shows the results for Test 1. The range curve shows a single overshoot approach to an accurate steady state commanded position for a modest positioning command as expected for the proportional derivative control. Consistent with the results for the yaw positioning experiment, error in the final steady state position achieved is due to thruster stiction. A noticeable amount of noise is present in the range signal and is emphasized in the velocity curve.

The yaw position curve shows very small deviations from the commanded zero degree position. For clarity, the negative value of the forward thruster voltage was plotted for the thruster voltage curve. Neither thruster reached saturation for this small range of motion, however the relative dominance of the yaw position error to the control effort can be seen in the difference between the voltage curves. This difference is shown in Figure 4.5, where the yaw position curve is also plotted for comparison.

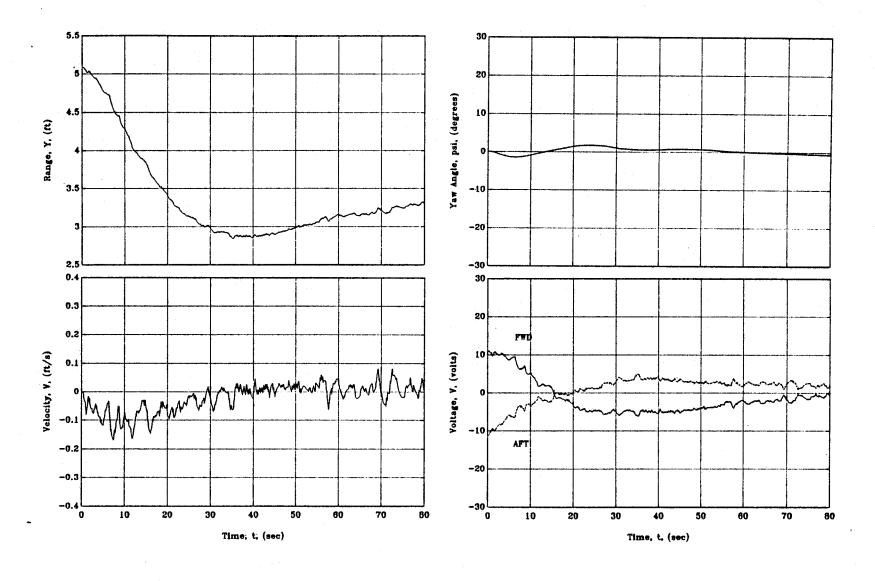


Figure 4.4 Lateral Position Experiment: Test 1

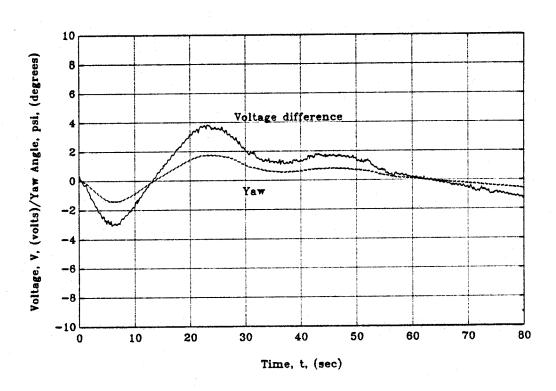


Figure 4.5 Lateral Position Experiment: Test 1
(Thruster Voltage /Yaw Position)

For Test 2, a greater range of motion was commanded, and the control law gains were increased. The yaw position curve of Figure 4.6 shows the characteristic approach to the commanded position with slightly less noise, until 70 seconds where the sonar return went unstable. This instability at close range, was attributed to a high sonar gain. The effects of reducing the sonar gains were examined during the longitudinal positioning experiment.

With the increased control law gains, coupling of the two motion control modes of yaw and sway was emphasized, as shown by the yaw position curve. Proportional derivative control does not compensate for this effect, and the result was a disturbance effect created by one mode working against the other.

The thruster voltage curve shows that both thrusters reached saturation.

The aft thruster was reduced sooner due to the decrease in yaw position caused by the smaller horizontal cross-section area of the vehicle's stern.

Further increase of the lateral position control law gains showed little reduction in the response time to achieve the commanded position in Test 3, however the yaw position was stabilized as shown in Figure 4.7.

Test 4 demonstrated that a softer vehicle response, in yaw position, resulted from reducing the yaw position control gains, as shown in Figure 4.8. In this test, greater sway induced yaw motion was developed.

A greater range of motion was attempted for Test 5, and as Figure 4.9 shows, the thrusters were saturated for a greater period of time resulting in reduced vehicle control in yaw position.

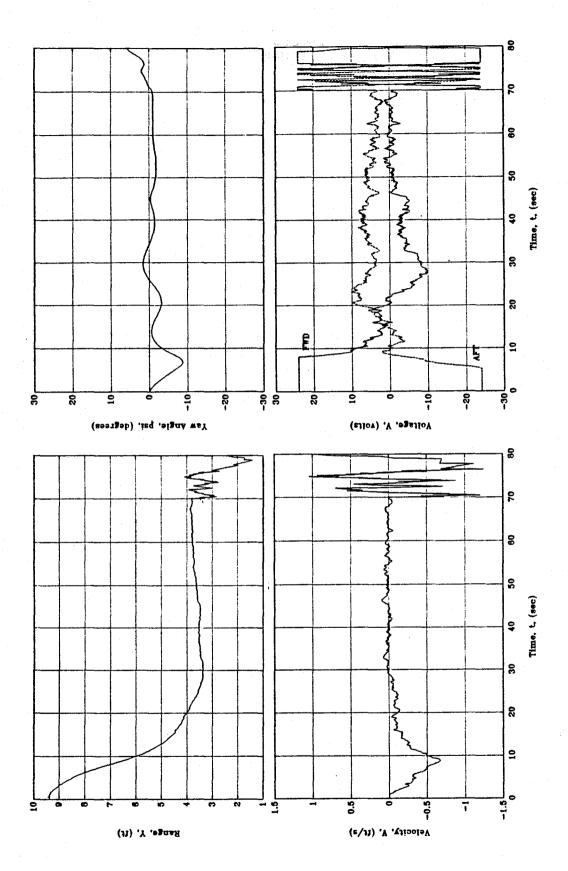


Figure 4.6 Lateral Position Experiment: Test 2

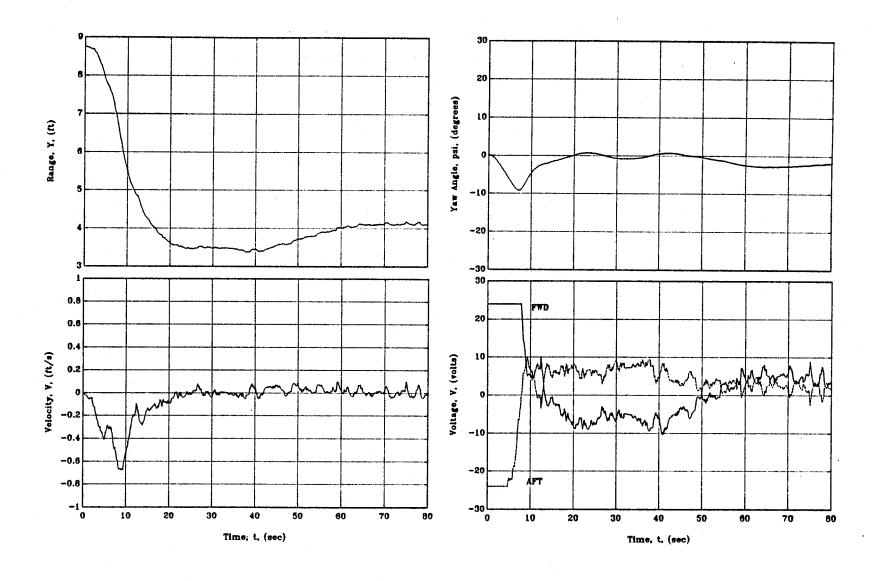


Figure 4.7 Lateral Position Experiment: Test 3

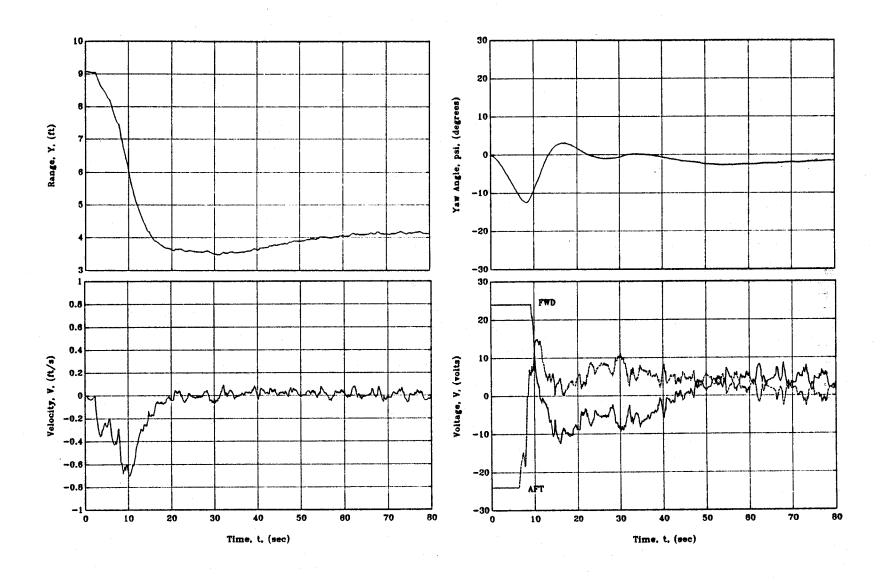


Figure 4.8 Lateral Position Experiment: Test 4

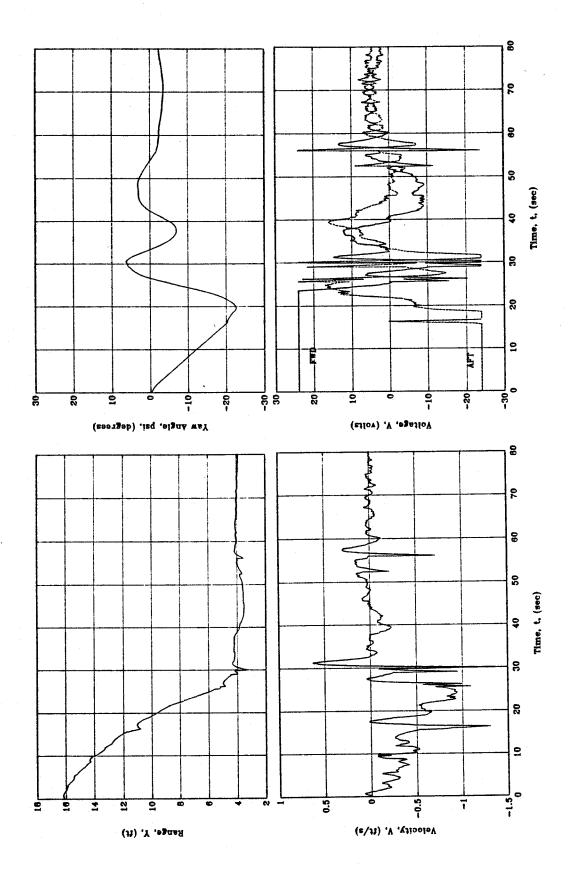


Figure 4.9 Lateral Position Experiment: Test 5

C. LONGITUDINAL POSITIONING EXPERIMENT

Chapter III described the procedure for the longitudinal positioning experiment. Inputs from the free gyro and the profiling sonar were used to determine the vehicle's longitudinal position with respect to the tank wall. Position commands for the stern propulsion and thruster voltages were given using proportional derivative control laws.

The test conditions for the longitudinal positioning experiment are shown in Table 3.2. The data collected included range (global X direction) to the wall, surge velocity, yaw position, yaw rate, forward and aft thruster voltage and stern propulsion motor voltage as functions of time.

The dynamic characteristics of the motion for Test 1 were consistent with the proportional derivative control as shown in Figure 4.10. A single overshoot was observed, with a highly damped approach to the commanded steady state position. The stiction effects were observed in the stern propulsion assemblies, which resulted in a small steady state position error in the longitudinal position.

The velocity curve reflects a greater amount of signal noise as the sonar reaches a position closer to the wall.

The yaw position curve reflects the motion induced by the stern propulsion motors operating independently with different levels of stiction.

The thruster voltage curve shows that small thruster control efforts were generated to correct the yaw motion. Although identical voltage signals were generated for both stern propulsion motors, the negative value of the right propulsion motor was plotted for clarity. Saturation was observed for both

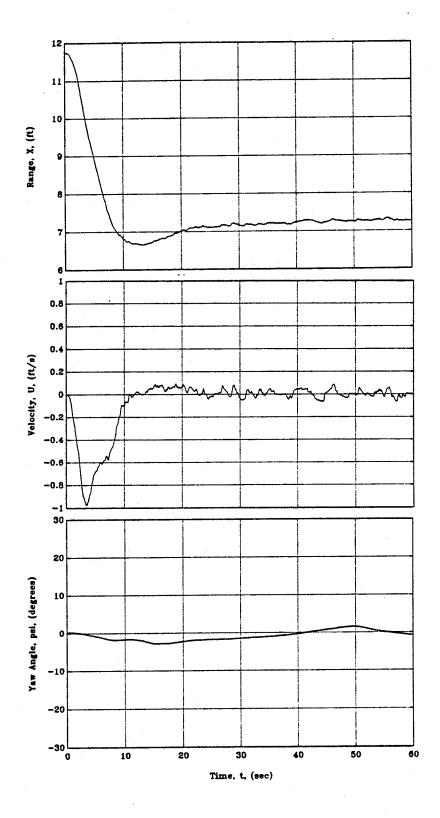


Figure 4.10 Longitudinal Position Experiment: Test 1

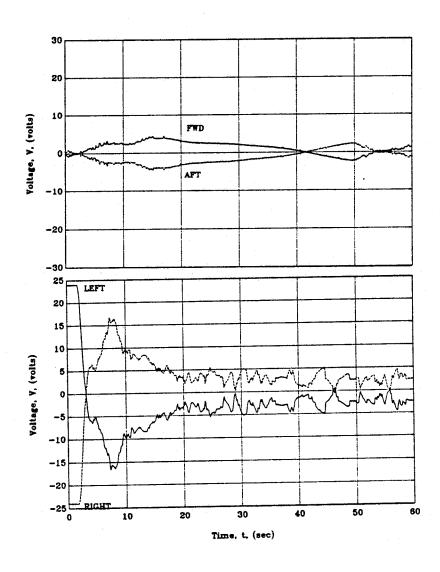


Figure 4.10 Longitudinal Position Experiment: Test 1 (continued)

motors followed by direction reversals to achieve the commanded steady state position.

For Test 2, a final commanded position closer to the tank wall (5.0 feet) was attempted. As shown in Figure 4.11, the stern propulsion motors were saturated for a greater period of time and a higher surge velocity was reached which resulted in greater, reversing effort.

Additionally, as the sonar spent a greater amount of time in closer proximity to the wall, the range input became unstable. This effect produced a greater amount of noise in the lateral range and surge velocity plot.

The same commanded position was attempted for Test 3, however a lower sonar gain was used (9 vice 13). Figure 4.12 shows that the same motion resulted with less noise produced in the range and velocity signals.

For Test 4, the sonar gain was reduced further (to 5), however very little improvements in the motion or the noise levels were observed, as shown in Figure 4.13.

Figure 4.14, for Test 5 demonstrates the repeatability with the same results as Test 4.

A very aggressive approach to the wall was attempted for Test 6 using a commanded position of 2.5 feet. Figure 4.15 shows that frequent voltage adjustments were generated to the stern propulsion motors which resulted in slight oscillations in longitudinal position and velocity as the vehicle approached the steady state position.

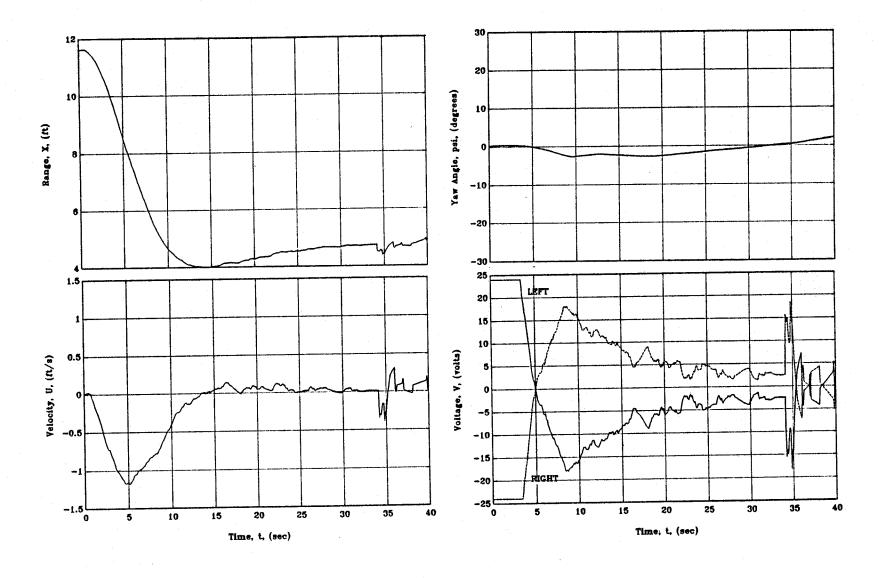


Figure 4.11 Longitudinal Position Experiment: Test 2

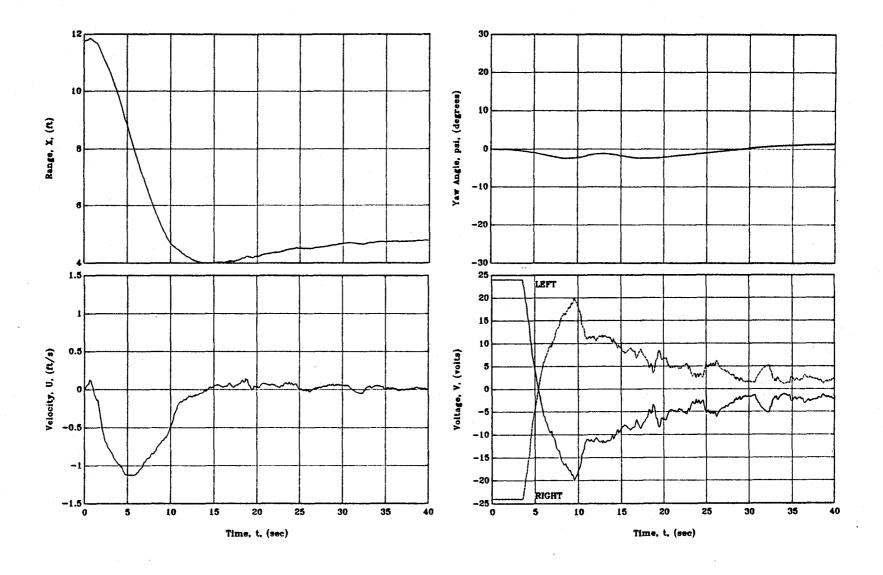


Figure 4.12 Longitudinal Position Experiment: Test 3

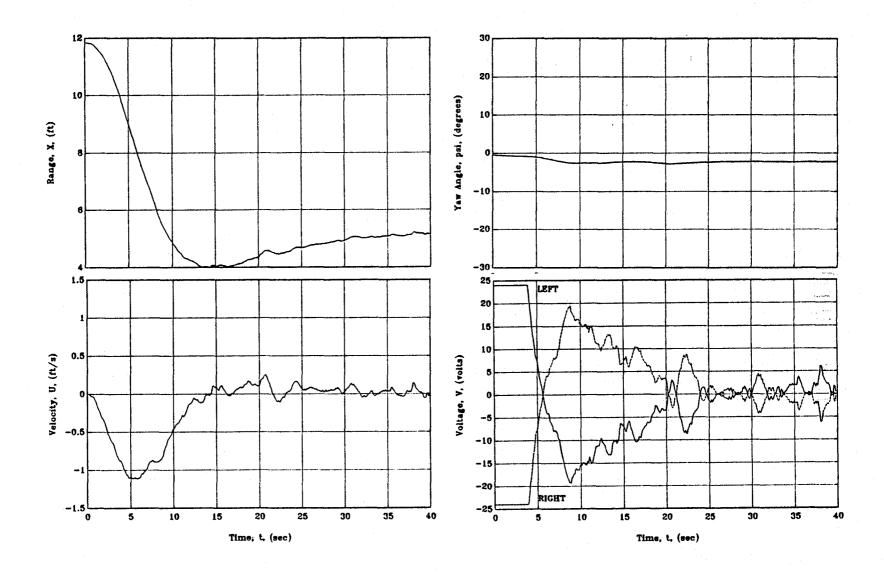


Figure 4.13 Longitudinal Position Experiment: Test 4

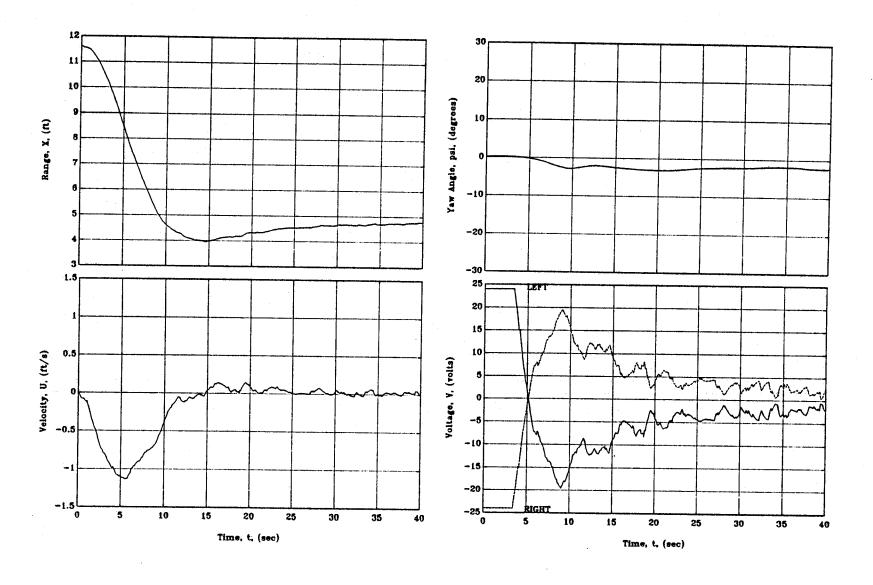


Figure 4.14 Longitudinal Position Experiment: Test 5

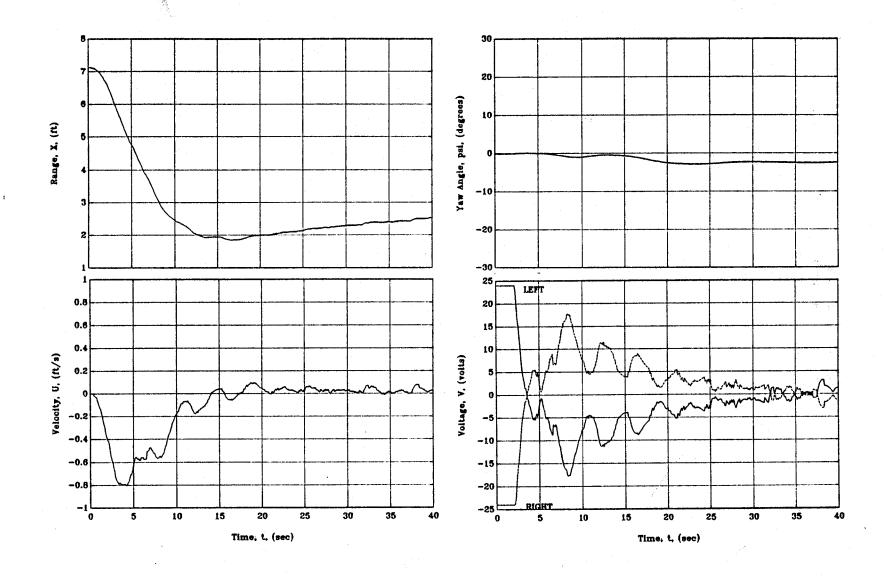


Figure 4.15 Longitudinal Position Experiment: Test 6

The largest range of motion (12.0 to 3.0 feet) was demonstrated for Test 7. Figure 4.16 shows a very good approach to the commanded steady state longitudinal position without the oscillations observed for Test 4.

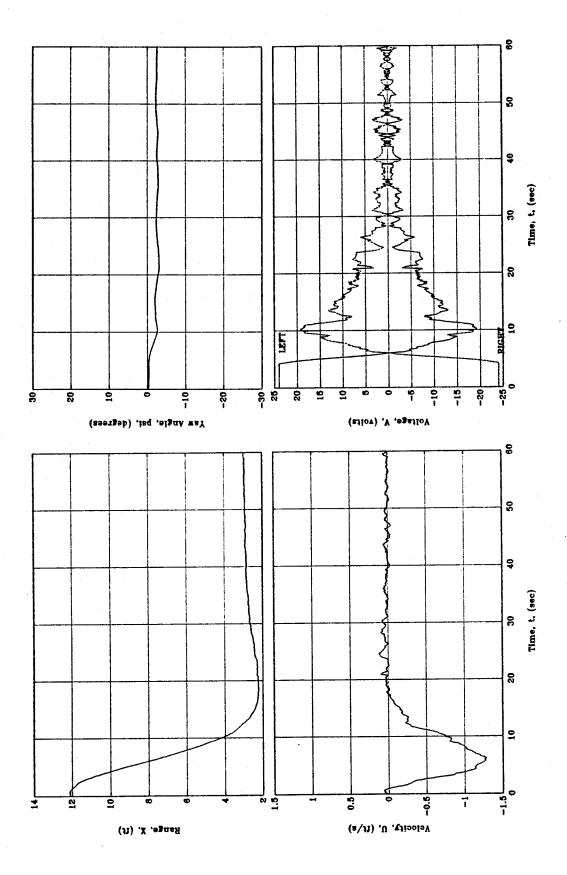


Figure 4.16 Longitudinal Position Experiment: Test 7

D. THEORETICAL MODEL

This section presents a theoretical model for the horizontal plane maneuvering of the AUV, during hover conditions. The development of the model is discussed in this section along with the results, which compare the actual motions of the AUV II, determined experimentally, with those predicted by the model.

1. Theoretical Model Development

The purpose of developing this theoretical model of the AUV, is to provide the capability to predict its motion under various maneuvering conditions. These results provide the basis for the development of a model based control system, whereby the predicted vehicle positions, velocities and accelerations during a particular maneuver are compared to the actual vehicle motions to produce an error signal which is then used to generate a corrective control signal. The model so developed is particular to the NPS AUV II vehicle although its structure may be generalized to other vehicles if specific coefficient values for those other vehicles were determined.

For the development of the AUV model, the simplified case of horizontal plane maneuvering is considered. Table 4.1 lists the symbols and variables used in the model development. The variables used are referenced to the global and body fixed coordinate systems of Figure 3.4. Only those variables applicable to two-dimensional, horizontal plane motion are shown. A dot over a variable indicates the time derivative of that variable.

In the case of horizontal plane maneuvering, the assumption was made that the center of mass of the vehicle is below its body fixed origin (so

TABLE 4.1 AUV MODEL: SYMBOLS AND VARIABLES

Symbol/Variable	Description			
X,Y	Distance along global coordinate axis			
x , y	Distance along body fixed coordinate axis			
u,v	Velocity component (surge, sway) along body fixed coordinate (x, y) axis			
r	Angular velocity component (yaw rate) about body fixed coordinate (z) axis			
X_, Y_	Force component along body fixed coordinate axis			
N_	Moment component about body fixed coordinate (z) axis			
Ψ	Yaw angle			
m	Mass of AUV II			
I_{zz}	Moment of inertia about the body fixed coordinate (z) axis			
F _	External force applied to the vehicle			
M_	External moment applied to the vehicle			
Subscripts				
f	External force or moment component due to net hydrodynamic loads on the vehicle			
uu, vv, rr	Hydrodynamic force or moment component due to square law drag			
ů, v, ř	Hydrodynamic force or moment component due to added mass			
Prop	Stern propulsion motor			
Thrust	Thruster			

that z_G is positive), while x_G and y_G are zero. Additionally, it was assumed that the inertial properties of the AUV are symmetric. Therefore, the motions of interest involve only the variables u, v and r (surge, sway and angular yaw velocities).

The equations of motion for the AUV were then written as follows:

$$m\dot{u} = mvr + X_f$$

$$m\dot{v} = -mur + Y_f$$

$$I_{zz}\dot{r} = N_f$$

$$\dot{\Psi} = r$$

$$\dot{X} = u\cos\Psi - v\sin\Psi$$

$$\dot{Y} = u\sin\Psi + v\cos\Psi$$

In the above equations, X_f , Y_f and N_f are changes in hydrodynamic forces on the vehicle body resulting from propulsor action and vehicle motion. They arise from hydrodynamic lift, drag and added mass origins. It was further assumed that for hover conditions, lift forces arising from small angles of drift, were minimal. The forces acting on the vehicle were then limited to added mass effects, drag and the maneuvering forces generated by the thrusters and stern propulsion motors.

The drag forces were modeled as being proportional to the square of the velocity using the absolute value to account for direction. Using dimensional hydrodynamic coefficients, the external force and moment equations were assumed to be simplified to the following expressions:

$$X_{f} = X_{u}\dot{u} + X_{uu}u|u| + F_{\text{Prop}}$$

$$Y_{f} = Y_{v}\dot{v} + Y_{\dot{r}}\dot{r} + Y_{vv}v|v| + Y_{rr}r|r| + F_{\text{Thrust}}$$

$$N_{f} = N_{\dot{r}}\dot{r} + N_{\dot{v}}\dot{v} + N_{rr}r|r| + N_{vv}v|v| + M_{\text{Thrust}}$$

Substituting these expressions in to the equations of motion resulted in the following:

$$\begin{split} m\dot{\mathbf{u}} &= m\mathbf{v}\mathbf{r} + \mathbf{X}_{\dot{\mathbf{u}}}\dot{\mathbf{u}} + \mathbf{X}_{\mathbf{u}\mathbf{u}}\mathbf{u}|\mathbf{u}| + \mathbf{F}_{\mathsf{Prop}} \\ m\dot{\mathbf{v}} &= -m\mathbf{u}\mathbf{r} + \mathbf{Y}_{\dot{\mathbf{v}}}\dot{\mathbf{v}} + \mathbf{Y}_{\dot{\mathbf{r}}}\dot{\mathbf{r}} + \mathbf{Y}_{\mathsf{vv}}\mathbf{v}|\mathbf{v}| + \mathbf{Y}_{\mathsf{rr}}\mathbf{r}|\mathbf{r}| + \mathbf{F}_{\mathsf{Thrust}} \\ \mathbf{I}_{zz}\dot{\mathbf{r}} &= \mathbf{N}_{\dot{\mathbf{r}}}\dot{\mathbf{r}} + \mathbf{N}_{\dot{\mathbf{v}}}\dot{\mathbf{v}} + \mathbf{N}_{\mathsf{rr}}\mathbf{r}|\mathbf{r}| + \mathbf{N}_{\mathsf{vv}}\mathbf{v}|\mathbf{v}| + \mathbf{M}_{\mathsf{Thrust}} \\ \dot{\mathbf{\Psi}} &= \mathbf{r} \\ \dot{\mathbf{X}} &= \mathbf{u}\cos\mathbf{\Psi} - \mathbf{v}\sin\mathbf{\Psi} \\ \dot{\mathbf{Y}} &= \mathbf{u}\sin\mathbf{\Psi} + \mathbf{v}\cos\mathbf{\Psi} \end{split}$$

Unlike standard maneuvering equations of motion, the square law drag terms do not nondimensionalize into a set of constant coefficient ordinary differential equations with definable stability limits independent of nominal forward speed.

2. Estimation of the Hydrodynamic Coefficients

Relatively accurate values for certain hydrodynamic coefficients $(X_u, X_{uu}, Y_v, Y_r, N_v)$ and N_r in the equations of motion have been developed and experimentally verified by Warner (1991), however these hydrodynamic coefficients were determined at much higher vehicle velocities than that which would occur during hover positioning. Additionally, no previous estimates were available for the remaining hydrodynamic coefficients for the square law drag (Y_w, Y_π, N_w) and N_π .

To determine estimates of the hydrodynamic coefficients, comparisons between the theoretical model and the experimental data were made.

A computer program using Euler integration methods was written using the equations of motion to simulate the motion of the AUV in the horizontal plane. The code for the MATLAB (trademark of Math Works, Inc.) program is provided in Appendix G. As a starting point, the hydrodynamic coefficients determined by Warner (1991) were used. In addition, the hydrodynamic coefficients for the linear drag were used as first estimates for the square law drag hydrodynamic coefficients.

The program was run for each of the three positioning experiments, comparing the results for one particular test, from each experiment. The coefficients were adjusted so as to achieve the best agreement between the model and the experimental data, with the hydrodynamic coefficients common for all three types of positioning experiments. The hydrodynamic coefficients were adjusted to one significant digit. Table 4.2 lists the initial and final values for the hydrodynamic coefficients.

A large difference was noted between the initial and final values for X_{uu} . The initial value was derived for the case where the vehicle was moving at a nominal steady state, average speed of 1.5 feet per second (Warner, 1991). Under these conditions, the stern propulsion motors are operating with a thrust reduction effect due to the forward motion of the vehicle. This thrust reduction can be modeled, similarly to drag, by a square law force as follows:

TABLE 4.2 AUV II HYDRODYNAMIC COEFFICIENTS: HOVER CONDITIONS

HYDROYNAMIC	INITIAL	FINAL
COEFFICIENTS	VALUE	VALUE
Xuu	-0.4024	-3.0
Xudot	-0.00282*377.67	-0.06*377.67
Yvv	-0.10700*51.72	-0.5*51.72
Yrr	0.01187*377.67	0.01187*377.67
Yvdot	-0.03430*377.67	-0.04*377.67
Yrdot	-0.00178*2756.81	-0.00178*2756.81
Nvv	-0.00769*377.67	-0.00769*377.67
Nrr	-0.00390*2756.81	-0.04*2756.81
Nvdot	-0.00178*2756.81	-0.001*2756.81
Nrdot	-0.00047*20137.50	-0.002*20137.50

$$F_{Prop} = F_o + X_{Reduct} u |u|$$

where F_0 is the nominal static force of the stern propulsion motor equal to five pounds (Saunders, 1990).

The final value of X_{uu} from Table 4.2 can be considered to be representative of the combined effects of drag and thrust reduction such that (to one decimal place):

$$\begin{split} X_{uu\;(Final)} &= X_{uu\;(Drag)} + X_{uu\;(Reduct)} \\ X_{uu\;(Drag)} &= -0.4 \\ X_{uu\;(Reduct)} &= -2.6 \end{split}$$

These results predict a steady state speed for the vehicle, at maximum voltage, of 1.3 feet per second.

3. Theoretical Model Results

Comparison between the experimental data and that predicted by the theoretical model, for the yaw positioning experiment is shown in Figure 4.17. The results for a 90 degree test are shown. The yaw position curve shows that less overshoot is predicted by the model than that measured experimentally, however the vehicle approached the final commanded position with less oscillation. Similar dynamic characteristics are seen in the yaw rate and thruster voltage curves.

The results for the lateral positioning experiment are shown in Figure 4.18. A comparison of Test 3 (see Table 3.2) is shown. The lateral position curve shows similar dynamic characteristics between the model and the

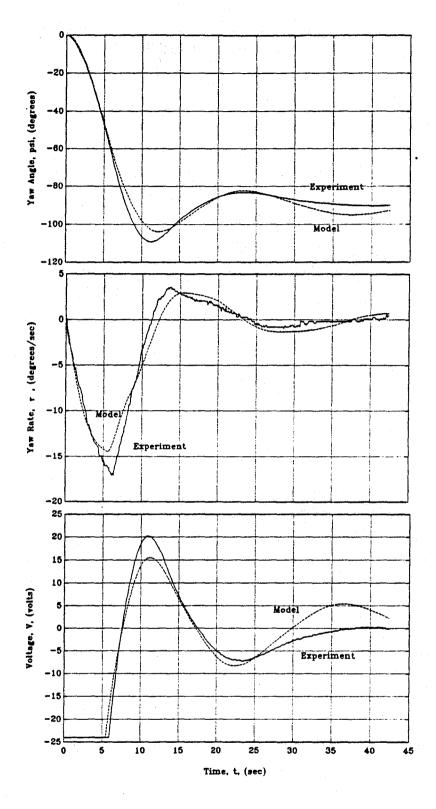


Figure 4.17 AUV Model: Yaw Position Experiment

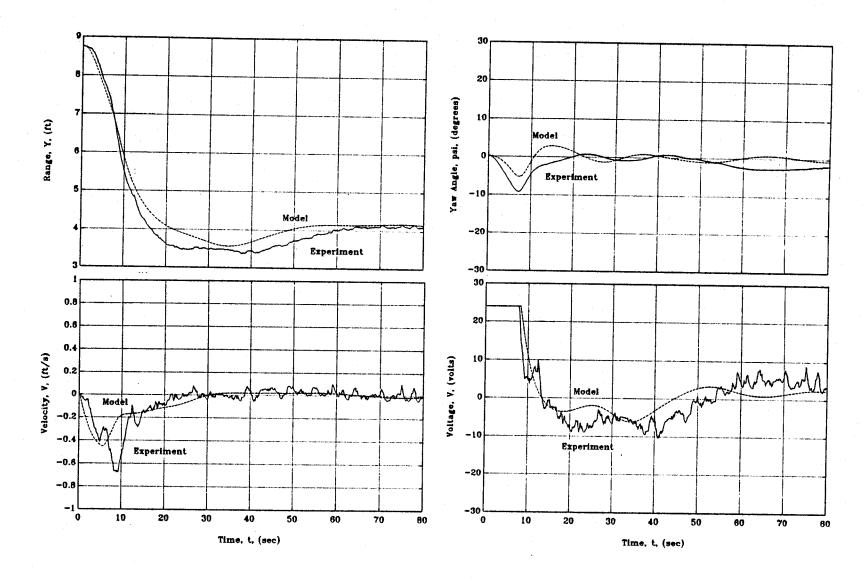


Figure 4.18 AUV Model: Lateral Position Experiment (Test 3)

experimental data, however the model reached a peak velocity, of smaller magnitude, sooner than the vehicle.

Similar dynamic characteristics are shown in the yaw position curve for the lateral positioning experiment as were observed for the yaw positioning experiment. The model shows less overshoot and a more oscillatory approach to the final commanded position than the data. The difference in the steady state positions, due to the stiction in the vehicle's thrusters is also shown. Similar features are shown in the thruster voltage curve.

Figure 4.19 shows the results for the longitudinal positioning experiment comparison. The comparison was made for Test 7 (see Table 3.2). Very good agreement is shown between the model and the data for the longitudinal range and surge velocity curves. The model shows the same overshoot as the data with only a slightly oscillatory approach to the final commanded position. A slight difference in peak value and time of occurrence is shown in the velocity curve. The same characteristics are shown in the stern propulsion voltage curve.

The stiction in the thrusters and stern propulsion motors is shown in the difference between the yaw position curves for the model and the data.

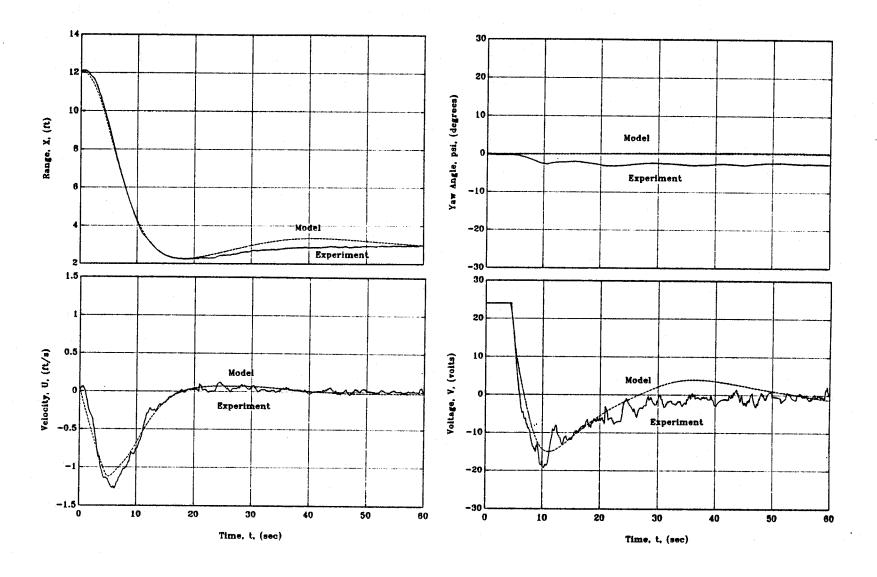


Figure 4.19 AUV Model: Longitudinal Position Experiment (Test 7)

V. SUMMARY

This chapter documents generalized conclusions of the results presented in Chapter IV. Specific comments regarding the level of success in meeting the objectives of this study are included. Recommendations for areas of further study, related to the concepts discussed in this thesis are made.

A. CONCLUSIONS

Through the course of this study, the ability to achieve accurate acoustic positioning capabilities of the NPS Autonomous Underwater Vehicle (AUV II) under hover conditions was demonstrated.

Use of an independent self-sonar which provided environmental imaging data without the aid of a transponder, along with the inputs from a free directional gyro system provided adequate data from which to base vehicle positioning commands.

Execution of the maneuvering commands through the use of stern propulsion motors and lateral tunnel thrusters, proved vital in achieving the ability to accurately position the vehicle, based on sensor data inputs.

The results of the yaw positioning experiment showed that an accurate final commanded angular position can be achieved using the yaw position inputs from the free directional gyro system and maneuvering commands executed by the thrusters.

Accurate lateral and longitudinal positioning, in the vicinity of a local target, was achieved through the combined input data from the gyro and the sonar systems, and the combined maneuvering efforts of the stern propulsion motors and the thrusters. The stability of the positioning data relative to the target, however was dependent on the gain of the sonar. Overdriving the sonar transducer resulted in unstable positioning data. This indicates that in future missions, an automatic "sonar supervisor" must be included in the control software.

The proportional derivative control law employed to generate the maneuvering commands produced the expected vehicle motion dynamics. The ability to change the dynamic motion characteristics (overshoot and oscillation), was achieved by adjusting the control law gains.

In the cases where the control effort was governed by a combination of position errors (yaw position and range) as seen in the lateral and longitudinal positioning experiments, the stability of the positioning ability was dependent on the coupling effects of the two directions of motion. The motion became particularly unstable in the situations where the position errors resulted in saturation of the thrusters.

Motor stiction affected the error in the final commanded positions, in all of the positioning experiments. The level of stiction in the thrusters limited the ability to achieve the final commanded yaw position and lateral range in both the yaw and lateral positioning experiments. The experimental results showed that the level of stiction was not identical for both thrusters, nor was it the same for either direction for one thruster. The motor stiction effects were worsened in the case of the longitudinal positioning experiment where the stern propulsion motors generated a yaw moment on the vehicle, which was below the threshold of the lateral thruster response.

The results of the theoretical model provided adequate data to support a model based control effort, however, several effects which were beyond the scope of this study, were not included. Some of which include the following:

- 1. Motor stiction, as previously discussed.
- 2. Changes in thruster and stern propulsion force effects due to changes in the velocity of the vehicle.
- 3. Changes in effects of the hydrodynamic coefficients due to changes in vehicle velocity.

B. RECOMMENDATIONS FOR FURTHER STUDY

This thesis examined the first experiments conducted to study the ability of the NPS AUV II to achieve acoustic dynamic positioning during hover conditions. As a result, several related areas require further research.

Proportional derivative control laws were used to generate the positioning commands for the AUV with favorable results, however optimization of the control law gains is still required. In addition, other types of control methods which may be incorporated, should be studied. In particular, sliding mode control, using model based command generators, should be examined for its suitability to support dynamic positioning behaviors without driving thrusters into saturated conditions.

Further work is required in the area of modeling the motion of the AUV during hover conditions. Certain areas of concern, such as thruster and stern propulsion motor thrust effectiveness and hydrodynamic forces require further research if generalizations of the model were to be pursued.

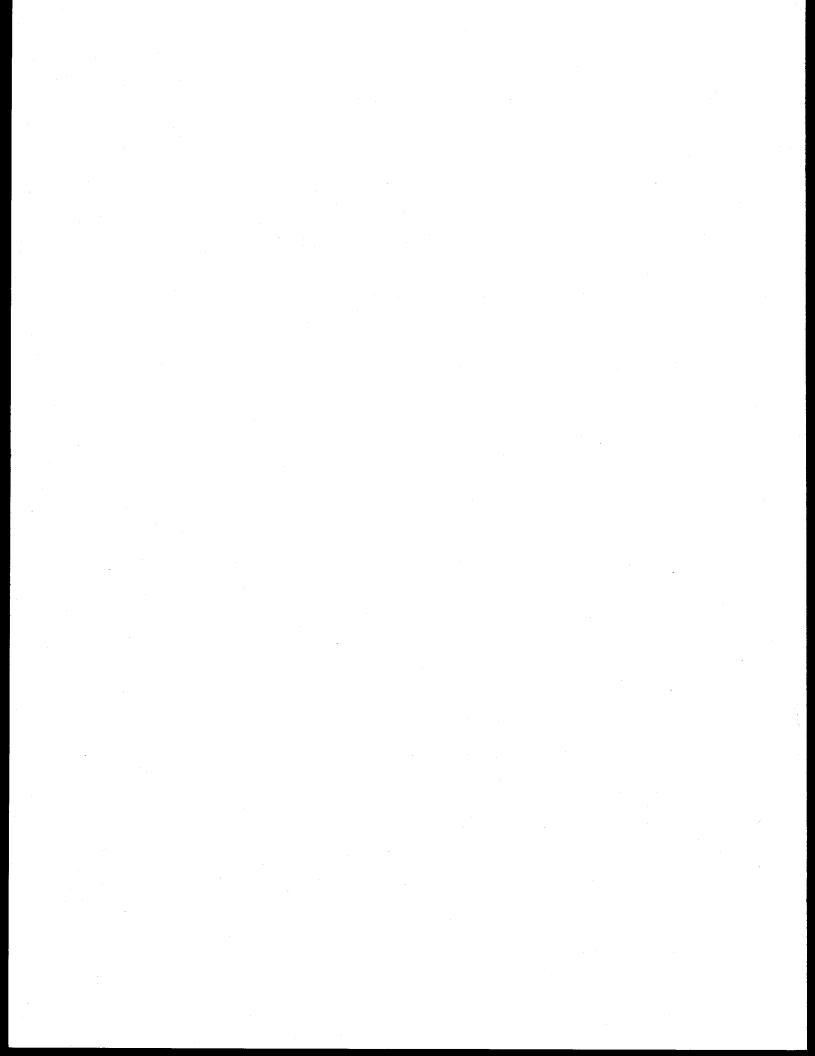
Experiments should be conducted, to verify higher levels of autonomous operation by examining more complex motion behaviors, including longer missions, combining motions commanded in sequence or simultaneously, using either timed based or sensory data based inputs as the basis for the selection of behaviors.

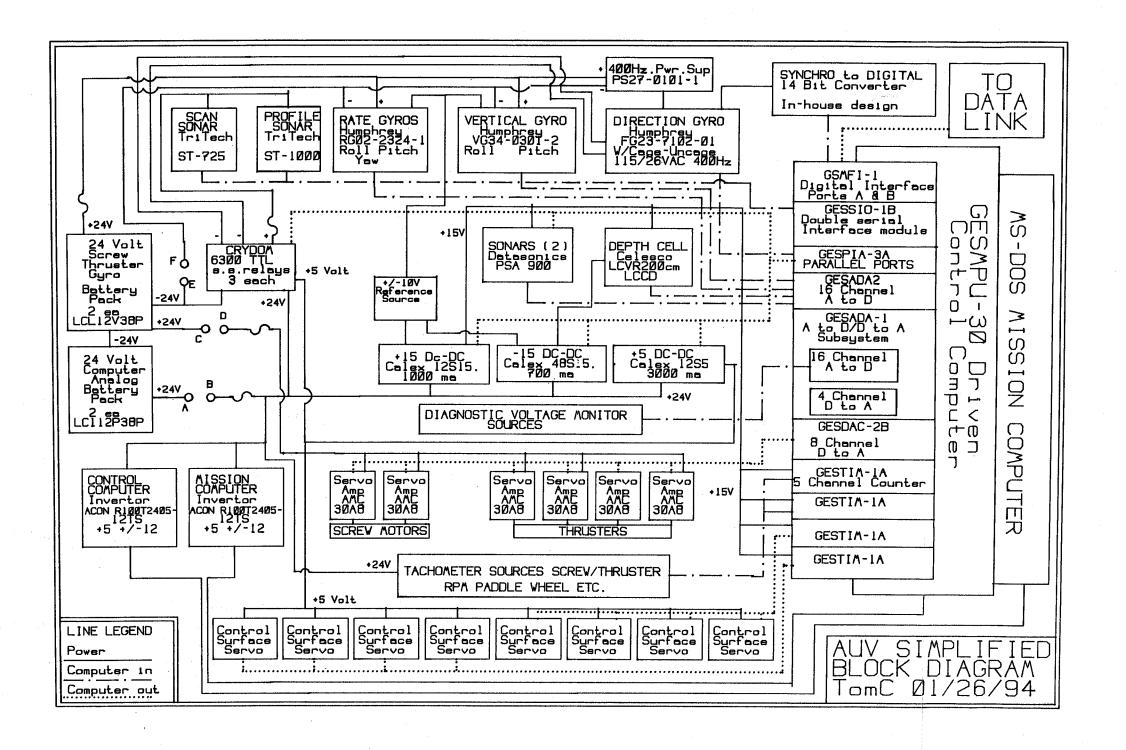
Using sonar to identify objects of interest within the field of view should be integrated into the capabilities of the robot submarine, although delays in the availability of position related information are likely to cause positional motion instability. A study and development of model based predictor/corrector control is likely to be a requirement for maintaining stable combined motion.

Investigations of disturbance response in the presence of water current could and should be conducted.

APPENDIX A AUV II CONFIGURATION BLOCK DIAGRAM

A simplified block diagram of the major equipment groups is provided on the following page. This diagram shows the basic system power paths and the computer data transfer paths between the components.





APPENDIX B AUV II WIRING LIST

The wiring list for the current configuration of the AUV II is presented on the following pages.

For each item shown, the type of signal carried or channel is listed along with the terminal pin assignment, color, voltage rating and description.

Further wiring details can be found in the manufacturer's technical manual for the individual component.

ITEM	CTG NAME/PUAN	TERM	COLOR	TYPE	TO/FROM
11EN	SIG NAME/CHAN	IERN	LULUK	ITE	10/FRUN
BATT FWD, COMPUTER/ANALOG	PS	POS NEG	HHT Blk	POW 24VDC GND	CIRC BRKER, PT. Ac GND/REF BUSS
BATT, AFT, GYROS/PROPS AND THRUSTERS		POS Neg	WHT BLK	POW 24VDC GND	CIRC BRKER, PT. Co GND/REF BUSS
RELAY, MAIN POWER		PT A, HOT	WHT RED RED WHT	POW 24VDC POW 24VDC POW 24VDC POW 24VDC	COMP/AN CIRC BRKR TERM A, POWR THRUHULL FUSE BLDCK 1, (TH A1) FUSE BLK 1, ANAL/COMP
		PT C, HOT PT D ACTUAT + ACTUAT -	WHT RED WHT ORG ORG/GRN	POW 24VDC POW 24VDC POW 24VDC CNTL 24VDC GND	GYRO/SCREW CIRC BRKR TERM C, POWR THRUHULL FUSE BLK 3, SERVO AMP TERM B1, POW THRUHULL GND/REF BUSS
CIRC BRKR, ANALOG P.S. AND COMPUTERS		PT Ao 30 AMP	WHT	POW 24VDC POW 24VDC	ANAL/COMP BATT TERM A, MASTER RELAY
CIRC BRKR, SERVO AMPS		PT Co PT Co 30 AMP	WHT WHT WHT	POW 24VDC POW 24VDC POW 24VDC	GYRD/SCREN BATT GYRD CIRC BRKER TERM C, MASTER RELAY
CIRC BRKR, SYRDS		HOT 8 AMP	WHT WHT	POW 24VDC POW 24VDC	PT Co (on SERVO CIR BRKR) FUSE BLK 2, GYROS
ANALOG POW SUPPLY BOARD	ANALOG DIG GND A/D GND A/D GND A/D GND A/D GND A/D GND A/D GND 15 POW CNTRL 5 POW CNTRL	AN/DIG GND A/D GND, P3 A/D GND, P3 A/D GND, P3 A/D GND, P3 A/D GND, P2 A/D GND, P2 P2-1 P1-3 P1-2	BLK BLK GREY GREY BLK BLK WHT WHT/BRN WHT	GND/REF GND/REF GND/REF GND/REF GND/REF GND/REF TTL CNTRL TTL CNTRL 24 VDC	CELESCO DEPTH CELL BOARD T15 DATASONICS SONAR BOARD T2 ICU-2A BRKOUT (ADC-1 SL5) T P2 ICU-2A BRKOUT (ADC-2 SL 6) T P2 SERVO FIN CONNECTION ACON P.S. (BOTH), COM CONN24 VDC GND BUSS PIA-3A BRKOUT T35 PIA-3A BRKOUT T37 MASTER RELAY TERM B
	POW SUPPLY POW RETURN +5 POW +5 +15 POW +15 -15 POW -15 -15 +10 POW +10 -10 POW -10	P1-1 P4 P4 P5 P5 P5 P6 P6 P7 P7 P7	BLK RED RED NO CONN RED/WHT RED RED/WHT BLK NO CONN RED/BLK ORG/RED ORG/RED ORG/RED ORG/RED ORG/BLK ORG/BLK	POW RTN +5 VDC POW DIAGNOSTICS +15 VDC POW H15 VDC POW DIAG -15 VDC POW DIAG +10 VDC REF +10 VDC REF DIAG -10 VDC REF -10 VDC REF	ANALOG -24 VDC GND BUSS FIN SERVO CONNECTOR ICU-2A BRKOUT (ADC-1), T2 DATASONICS SONAR BOARD T3 CELESCO DEPTH CELL, T13 ICU-2A BRKOUT (ADC-1), T0 CELESCO DEPTH CELL T12 ICU-2A BRKOUT (ADC-1), T1 RATE GYROS TERM F VERT GYROS TERM E & J ICU-2A BRKOUT (ADC-1), T3 RATE GYROS TERM E VERT GYROS TERM E

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FG CAGE FG UNCAGE TRITECH SONAR FG CAGE RELAY FG UNCAGE RELAY TRITECH SONAR RELAY	-10 RELAYED POW RELAYED POW RELAYED POW RELAY CNTRL TTL RELAY CNTRL TTL RELAY CNTRL TTL	P8 P9-3 P9-2 P9-1 P10-3 P10-2 P10-1	ORG/BLK BLK WHT WHT GRN/WHT GRN/BLK GRN	DIAG -24 VDC RTN -24 VDC RTN 24 VDC TTL CNTRL TTL CNTRL TTL CNTRL	ICU-2A BRKOUT (ADC-1), T4 F6 DB25 T12 F6 DB25 T11 TRITECH CONN PIN 3 PIA-3A BRKOUT T50 PIA-3A BRKOUT T48 PIA-3A BRKOUT T46
TRANSPORT PLUG TO SPIN GYROS, CONN TO THRUHULL INSIDE/OUTSIDE	ORG RED WHT BLK GRN, BAT GND BUS WHT/BLK, GYROS	B1 A1 C A E F	RED ORG WHT WHT/BLK BLU BLK	GND POW, 24V	SPIN GYROS JUMPED TO E
RUN PLUG FOR NORMAL OPERATI MASTER RELAY SOLONOID 24VDC POW INSIDE/OUTSIDE	ON ORG RED WHT BLK GRN, BAT GND BUS WHT/BLK, GYROS	B1 A1 C A E	RED ORG WHT WHT/BLK BLU BLK	CNTL 24VDC POW 24VDC BND POW, 24V	CLOSE MASTER RELAY JUMPED TO B1 SPIN GYROS JUMPED TO E
THRUHULL, POWER, AUV	ORG	Bi	ORG	CNTL 24VDC	PT B1, MASTER RELAY
INSIDE PIGTAIL TO INSIDE CONNECTIONS	RED WHT BLK GRN WHT/BLK	A1 C A E F	RED RED BLK BLK	POW 24VDC CHG GYRO BA CHG COMP BA GND POW RTN	FUSE BLOCK 1, 1 AMP TERM C, MASTER RELAY TERM A, MASTER RELAY GND/REF BUSS GYRO FUSE BLK 2
UMBILICAL/BENCH BOX THRU-HULL OUTSIDE PIGTAIL TO UMBILICAL	RED ORG WHT WHT/BLK BLU BLK	B1 A1 C A E	RED ORG WHT GRN BLU BLK	CNTL 24VDC POW 24VDC CHARGE BATT CHARGE BATT GND POW RET	TOGGLE SW., CONN A1 1 AMP FUSE/SWITCH 5 AMP FUSE, RED RECPT 5 AMP FUSE, RED RECPT BLK BANANA RECEPT.(2) SM. TOGGLE, CONN E
FUSE BLOCK 1, FWD		IN 5 AMP 0.1 AMP 10 AMP IN 1 AMP	WHT WHT WHT WHT RED RED	POW 24VDC POW 24VDC POW 24VDC POW 24VDC POW 24VDC POW 24VDC	TERM B, MASTER RELAY ANALOG P.S. TURBO PROBE ACON P.S.(2) OS9, DOS PT A, MASTER RELAY PT A1, POWER THRUHULL
FS BLOCK 2, AFT, 6YRD		IN 5 AMP 2 AMP 2 AMP RET RET RET RET	WHT RED RED BLK BLK BLK BLK	POW 24VDC POW 24VDC POW 24VDC POW 24VDC POW RTN POW RTN POW RTN POW RTN	GYRO CIRC BRKR RATE GYROS (3) VERTICAL GYROS (2) FREE GYRO POW INVERT. RATE GYROS (3) VERT GYROS (2) FREE GYRO POW INVERT. TERM F, POW THRUHULL

FS BLOCK 3, SERVO AMP FREE GYRO (UN)CAGE	THR THR THR THR PROP	POW SUPPLY 5 AMPS 5 AMPS 5 AMPS 10 AMPS 10 AMPS 5 AMPS	WHT WHT WHT WHT WHT WHT WHT	POW 24VDC POW 24VDC POW 24VDC POW 24VDC POW 24VDC POW 24VDC POW 24VDC POW 24VDC	TERM D, MASTER RELAY FOR/VERT THR SERVO T4 FOR/HOR THR SERVO T4 AFT/VERT THR SERVO T4 AFT/HOR THR SERVO T4 STBD MAIN SERVO T4 PORT MAIN SERVO T4 FREE BYRO TERM 14
GND/REF BUSS		BUSS BUSS BUSS BUSS BUSS BUSS BUSS BUSS	BLK BLK BLK BLK BLK ORG/GRN BLK BLK	GND/REF POW RTN POW RTN POW RTN GND FOW RTN POW RTN POW RTN POW RTN	ANALOG P.S.ANAL GND TRITEK PROF. SONAR TRITEK SCAN SONAR ACON P.S. (COMPUTERS) COMP./ANALOG BATT.,- GYRO/MOTOR BATT.,- TERM E, POW THRUHULL ACTUAT-, MASTER RELAY ANALOG P.S.,24V RET SERVO AMPS, FUSE BLK3
OS9 ACON P.S. INVERTER	SND POW SENS GND GND POW POW POW	3 5 8 9 13 10 11 12	BLK WHT BLK BLK BLK-WHT BLK BLK BLK WHT WHT RED WHT	POW RTN POW 24VDC SENS BND/REF GND/REF GND/REF GND/REF POW +5VDC POW POW +5VDC SENS POW -12VDC	GND/REF BUSS FUSE BLK 1 JUMPED TO 9 & 13 POW RTN RPM SENSORS OS9 COMPUTER GND JUMPED TO 8 & 13 ANAL P.S., ANAL GND JUMPED TO B & 9 OS9 COMPUTER JUMPED TO 11 RPM SENSORS JUMPED TO 10 OS9 -12VDC SUPPLY OS9 +12VDC SUPPLY
OS9 COMPUTER		GND +5VDC +12VDC -12VDC	BLK-WHT WHT WHT	6ND/REF POW +5VDC POW +12VDC POW -12VDC	TERM 9, 0S9 ACON P.S. TERM 10, 0S9 ACON TERM 14, 0S9 ACON TERM 12, 0S9 ACON
OS9 COMPUTER BOARDS		RIBBON	GRY	CNTRL, 1/0	BREAK OUT BOARDS (4)
DOS ACON P.S. INVERTER		3 5 8 9 13 10 11 12 13	BLK WHT BLK BLK BLK WHT	POW RTN SENS GND/REF GND/REF POW SENS	SND/REF BUSS JUMPED TO 9 & 13 JUMPED TO 8 & 13 JUMPED TO 8 & 9 JUMPED TO 11 JUMPED TO 10
DOS COMPUTER					
SERVO AMP PORT MAIN SCREW		1 -M 2 +M	BLK WHT	POW RTN VAR POW	PORT MAIN MOTOR, BLK PORT MAIN MOTOR, RED

	3 POW GND 4 HI VOLT CONN 2 CONN 4 CONN 5 CONN B CONN 11	BLK WHT GREY RED GREY VIOL BLU	POW RTN POW 24VDC SIG GND + REF IN - REF CURR MON INHIB	FUSE BLOCK 3 FUSE BLOCK 3 JUMPED TO PIN 5 DAC-2B BKOUT SL11 T30 DAC-2B BKOUT SL11 T27 ICU-2A,SL 6, T 00 PIA-3A, SL 4, T 26
	1 -M 2 +M 3 POW GND 4 HI VOLT CONN 2 CONN 4 CONN 5 CONN B CONN 11	BLK WHT BLK WHT GREY ORANG GREY BLU VIOL	POW RTN VAR POW POW RTN POW 24VDC SIG GND + REF IN - REF CURR MON INHIBIT	STBD MAIN MOTOR, BLK STBD MAIN MOTOR, RED FUSE BLOCK 3 FUSE BLOCK 3 JUMPED TO PIN 5 DAC-2B BKOUT SL11 T32 DAC-2B BKOUT SL11 T29 ICU-2A, SL 6, T 1 PIA-3A, SL 4, T 24
SERVO FOR/VERT THRUSTER	1 -M 2 +M 3 POW GND 4 HI VOLT CONN 2 CONN 4 CONN 5 CONN 8	BLK WHT BLK WHT GREY BLU GREY YEL BRN	POW RTN VAR POW POW RTN POW 24VDC SIG GND + REF IN - REF CURR MON INHIBIT	FOR/VERT THRUSTER, BLK FOR/VERT THRUSTER, RED FUSE BLOCK 3 FUSE BLOCK 3 JUMPED TO PIN 5 DAC-2B BKOUT SL11 T34 DAC-2B BKOUT SL11 T31 ICU-2A, SL 6, T 3 PIA-3A, SL 4, T 22
SERVO FOR/HOR THRUSTER	1 -M 2 +M 3 POW GND 4 HI VOLT CONN 2 CONN 4 CONN 5 CONN B CONN 11	BLK WHT BLK WHT GREY BLK GREY WHT YEL	POW RTN VAR POW POW RTN POW 24VDC SIG GND +REF IN -REF CURR MON INHIBIT	FOR/HOR THRUSTER, BLK FOR/HOR THRUSTER, RED FUSE BLOCK 3 FUSE BLOCK 3 JUMPED TO PIN 5 DAC-2B BKOUT SL11 T36 DAC-2B BKOUT SL11 T33 ICU-2A, SL 6, T 4 PIA-3A, SL 4, T 20
SERVO AFT/VERT THRUSTER	1 -M 2 +M 3 PON GND 4 HI VOLT CONN 2 CONN 5 CONN 5 CONN 8 CONN 11	BLK WHT BLK WHT GREY YEL BREY BLU GRN	POW RTN VAR POW POW RTN POW 24VDC SIG GND +REF IN -REF CURR MON INHIBIT	AFT/VERT THRUSTER, BLK AFT/VERT THRUSTER, RED FUSE BLOCK 3 FUSE BLOCK 3 JUMPED TO PIN 5 DAC-2B BKOUT SL11 T38 DAC-2B BKOUT SL11 T35 ICU-2A, SL 6, T 5 PIA-3A, SL 4, T 18
SERVD AFT/HOR THRUSTER	1 -M 2 +M 3 PON GND 4 HI VOLT CONN 2 CONN 4 CONN 5 CONN 8 CONN 11	BLK WHT BLK WHT GREY WHT GREY ORG	POW RTN VAR POW POW RTN POW 24VDC SIG GND +REF IN -REF CURR HON INHIBIT	AFT/HOR THRUSTER, BLK AFT/HOR THRUSTER, RED FUSE BLOCK 3 FUSE BLOCK 3 JUMPED TO PIN 5 DAC-2B BKOUT SL11 T40 DAC-2B BKOUT SL11 T37 ICU-2A, SL 6, T 6 PIA-3A, SL 4, T 16
PROP, STB MAIN SCREW	RED BLK RPM GND RPM 3 CHA	WHT BLK BLK ORG	VAR POW POW RTN GND/REF TACH	STB MAIN SERVO, +M STB MAIN SERVO, -M OS9 ACON P.S., T B TIM-1A, SL 7, T 3

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		RPM 4 Vcc	RED	POW 5VDC	OS9 ACON P.S., T 11
	PROP, PORT MAIN SCREW	RED BLK RPM GND RPM 3 CHA RPM 4 Vcc	WHT Blk Blk Yel Red	VAR POW POW RTN GND/REF TACH POW 5DC	PORT MAIN SERVO, +M PORT MAIN SERVO, -M OS9 ACON P.S., T 8 TIM-1A, SL 7, T 6 OS9 ACON P.S., T 11
	THRUSTER, FOR/VERT	RED BLK RPM GND RPM 3 CHA RPM 4 Vcc	WHT BLK BLK GRN/BLK RED	VAR PON PON RTN GND/REF TACH PON SVDC	FOR/VERT SERVO, +M FOR/VERT SERVO, -M OS9 ACON P.S., T 8 TIM-1A, SL 8, T 9 OS9 ACON P.S., T 11
	THRUSTER, FOR/HOR	SEE RPM 3 CHA	FOR/VERT VIOL	TACH	TIM-1A, SL 8, T 10
	THRUSTER, AFT/VERT	SEE RPM 3 CHA	FOR/VERT BLU/WHT	TACH	TIM-1A, SL 8, T 7
	THRUSTER, AFT/HOR	SEE RPM 3 CHA	FOR/VERT WHT/BLK	TACH	TIM-1A, SL B, T 8
	FIN SERVO CONN BOARD	SUPPLY OUT OUT RET RET REF	RED RED RED BLK BLK GREY	POW 5 VDC POW SVDC 5 VDC GND GND GND/REF	ANALOG P.S., 5 VDC FIN SERVOS (B), T 3 FIN SIGNAL PULL-UP BOARD ANALOG P.S., GND/REF FIN SERVOS (B), T 2 TIM BRKOUT, T23 and T24
	FIN SIGNAL BDARD inject 5VDC	SUPPLY OUT	RED WHT WHT WHT WHT WHT WHT WHT WHT	POW 5VDC 5 VDC 5 VDC 5 VDC 5 VDC 5 VDC 5 VDC 5 VDC 5 VDC	FIN SERVO 5 VDC POW CONN TIM BRKOUT, T11 TIM BRKOUT, T12 TIM BRKOUT, T13 TIM BRKOUT, T14 TIM BRKOUT, T17 TIM BRKOUT, T18 TIM BRKOUT, T19 TIM BRKOUT, T20
	FIN, FOR/TOP	1 2 3	BLK-VIOL BLK RED	SIG GND/REF POW 5 VDC	TIM-1A BRKOUT T11 FIN SERVO BOARD, GND FIN SERVO BOARD, POW
	FIN, FOR/STBD	1 2 3	BLK-ORG BLK RED	SIG GND/REF POW 5 VDC	TIM-1A BRKOUT T14 FIN SERVO BOARD, GND FIN SERVO BOARD, POW
	FIN, FOR/PORT	1 2 3	BLK-RED BLK RED	SIB GND/REF POW 5 VDC	TIM-1A BRKOUT T13 FIN SERVO BOARD, GND FIN SERVO BOARD, POW
	FIN, FOR/BOT	1 2 3	BLK-YEL BLK RED	SIG GND/REF POW 5 VDC	TIM-1A BRKOUT T12 FIN SERVO BOARD, BND FIN SERVO BOARD, POW
	FIN, AFT/TOP	1	BLK-WHT	SIG	TIM-1A BRKOUT T17

		2 3	BLK RED	GND/REF POW 5 VDC	FIN SERVO BOARD, SND FIN SERVO BOARD, POW
FIN, AFT/STBD		i 2 3	BLK-GRN BLK Red	SIG GND/REF POW 5 VDC	TIM-1A BRKOUT T20 FIN SERVO BOARD, GND FIN SERVO BOARD, POW
FIN, AFT/PORT		1 2 3	BLK-ORG BLK RED	SIG GND/REF POW 5 VDC	TIM-1A BRKOUT T19 FIN SERVO BOARD, GND FIN SERVO BOARD, POW
FIN, AFT/BOT		1 2 3	BLK-BRN BLK RED	SIG GND/REF POW 5 VDC	TIM-1A BRKOUT T18 FIN SERVO BOARD, GND FIN SERVO BOARD, POW
GYRO, PITCH RATE	P.S. REF P.S. + DC SIGNAL + SIGREF SIG +REF	A B D E	BLK RED BRN GRN WHT	GND/REF 24 VDC ANALOG SIG -10 VDC REF +10 VDC REF	FUSE BLOCK 2, GND FUSE BLOCK 2, COMMON 5 AMP FUSE ICU-2A BRKOUT (ADC-2), TB ANALOG P.S. BOARD, T P8 ANALOG P.S. BOARD, T P7
GYRO, ROLL RATE	P.S. REF P.S. + DC SIGNAL + SIGREF SIG +REF	A B D E F	BLK RED BLK GRN WHT	GND/REF 24 VDC ANALOG SIG -10 VDC REF +10 VDC REF	FUSE BLOCK 2, GND FUSE BLOCK 2, COMMON 5 AMP FUSE ICU-2A BRKOUT (ADC-2), T9 ANALOG P.S. BOARD, T P8 ANALOG P.S. BOARD, T P7
GYRD, YAW RATE	P.S. REF P.S. + DC SIGNAL + SIGREF SIG +REF	A B D E F	BLK RED WHT GRN WHT		FUSE BLOCK 2, GND FUSE BLOCK 2, COMMON 5 AMP FUSE ICU-2A BRKOUT (ADC-2), T10 ANALOG P.S. BOARD, T P8 ANALOG P.S. BOARD, T P7
GYRO, VERTICAL PITCH & ROLL ANGLE	P.S. + DC P.S. REF ERECT CUTOUT ERECT CUTOUT SIG. + REF, ORG SIG. + REF, YEL SIG REF, BLU SIG REF, BLK PITCH ANGLE, SIG ROLL ANGLE, SIG	J H L i F	RED BLK WHT GRN ORG/RED ORG/BLK ORG/BLK BRN VIOL	24 VDC GND/REF CNTRL +10 VDC REF +10 VDC REF -10 VDC REF -10 VDC REF ANALOG SIG ANALOG SIG	FUSE BLOCK 2, COMMON 2 AMP FUSE FUSE BLOCK 2, GND JUMPED TO D JUMPED TO C ANALOG P.S. BOARD, T P7 SAME WIRE, T P7 ANALOG P.S. BOARD, T P8 SAME WIRE, T P8 ICU-2A BRKOUT (ADC-2), T11 ICU-2A BRKOUT (ADC-2), T12
BYRD, FREE, P.S. INVERTER	AC OUTPUT AC COMMON AC OUTPUT DC INPUT	1A 2B 3C 4D	RED WHT BLK RED twist pa	POW 115VAC AC GND/REF POW 26VAC 1+POW 12VDC	FG DB 25 CONN., T4 F6 DB 25 CONN., T7 FG DB 25 CONN., T6 GYRO FUSE BOX (RED POW), FB2

	DC GND	5E	BLK	DC 6ND/REF	GYRO FUSE BOX BLK via Thru-Hu F-E
		6F		** •	Militar Element destrict actions a significant action as
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GYRO, FREE	53	1	RED	SIG S3	SYNCHRO P1:1 T5
db 25 conn	AC COMM/REF S2	2	ORG/GRN	GND/REF S2	SYNCHRO P1:1 T3
		3	₩HT	AC COMM	P.S. T2B, SYNCHRO P1:1 T2
	AC POW	4	RED	POW 115 VAC	P.S. T1
	no conn	5		, e., e.,	1101 11
	AC PBW	6	BLK	POW 26 VAC	P.S. T3C, SYNCHRO P1:1 T1
		7	WHT	AC COMM	JUMPED TO T3
	UNCAGE INDICATE	8	6RN	TTL LO TRUE	PIA-3A BRKOUT T23
	Witeries	9	WHT/RED	DIG GND	PIA-3A BRKOUT T3
		7 10	WHT	חום מוח	JUMPED TO T9
	UNCAGE (HOT)	11	WHT	POW	
	CAGE (HOT)	12	BLK		UNCAGE RELAY via ANAL BRD P9 T2
		13	BLR	POW	CAGE RELAY via ANAL BRD P9 T3
	no conn POW FOR (UN)CAGE		nen -	**** A: USA	There are ever every plant of the
			RED	POW 24 VDC	SERVO AMP FUSE BLOCK, 5 AMP, FB3
		15	WHT	TTL LO TRUE	PIA-3A BRKOUT T26
		16	WHT		JUMPED TO T14
	no conn	17			
		18	GRN	SIG SI	SYNCHRO P1:1 T4
	no conn	19			
THE STATES					•
GYRO, FREE, SYNCHRO		RIBBON	GR Y	DIG/ANAL	HED 34 CONN TO MFI-1 SL 12
RESOLVER BOARD	OUTPUT SEE SCHEM.	. AND/OR T.C.			,
NOTE-takes power from		i	BLK	IP REF HI	
computer, not gyro		2	WHT	IP REF LO	•
•		3	ORG/GRN	S2	
		4	GRN	S1	
		5	RED	93	
		J		55	
THRUHULL #2, RS232		WHI	GRN	RIBBON	059 MFI-1 SL12 T1
TELE CABLE COLORS		GRN	ORG		059 MFI-1 SL12 T3
		BLK	BRN		059 MFI-1 SL12 T5
		YEL	6RN		DOS MFI-1 SL T1
		RED	ORG		DOS MFI-1 SL 11
			- BRN		
		DLU	DAIS	MUDDUM	DOS MFI-1 SL T5
					'
					'
THRUHULL #1, RS232		WHT	CON	nennau	
FORWARD		WHI GRN	GRN	RIBBON	
CS TBD USES			ORG BDN	RIBBON	;
בשפט עמו 65		BLK	BRN	RIBBON	
		YEL	6RN	RIBBON	
		RED	ORG	RIBBON	
		BLU	BRN	RIBBON	
			•		:
TOTTER OFFETTER SOUND	RIIT	_			
TRITEK PROFILER SONAR		A	RED		FLYING CONN
FLYING CONN +		B	GRN	RS 232	9
10 PIN BULKH COLORS		C	WHT	+ 24 VDC	#
			BLK	GND/REF	.
		E	ORG	ANALOG DC	¥
	HOUSING EARTH N	NO CONN			•

TRITEK SCANNER SONAR FLYING CONN + 10 PIN BULKH COLORS	DATA OUT DATA IN DC POW GND/REF ANALOG OUT HOUSING EARTH	A S B C D E NO CONN	RED/BLK GRN/BLK WHT/BLK BLU ORG/BLK	RS 232 RS 232 + 24 VDC GND/REF ANALOG DC	FLYING CONN " " " "
FLYING OUTBOARD CONN. TRITECH PROFILER	DATA OUT DATA IN DC POW GND/REF ANALOG OUT	A B C D	RED/4 GRN/3 WHT/1 BLK/2 ORG/5	RS 232 OUT RS 232 IN +24 VDC GND/REF ANALOG DC	PIN 4, WHT INBOARD WIRE PIN 3, GRN INB PIN 1, WHT INB PIN 2, BLK & GRY INB NO CONN
FLYING DUTBOARD CONN. TRITECH SCANNER	DATA OUT DATA IN DC POW GND/REF ANALOG OUT	A B C D	RED/BLK/8 GRN/BLK/9 WHT/BLK/7 BLU/6 ORG/BLK/10	RS 232 OUT RS 232 IN +24 VDC GND/REF ANALOG DC	PIN 8, RED INBOARD WIRE PIN 9, BLK INB PIN 7, WHT INB PIN 6, BLK & GREY INB NO CONN
FORWARD 10 PIN THRU-HULL INBOARD CONN. (TRITECH SONARS)	DC POW POW GND DATA IN DATA OUT ANALOG SIG POW GND DC POW DATA OUT DATA IN ANALOG SIG	1/C 2/D 2/D 3/B 4/A 5/E 6/D 6/D 7/C 8/A 9/B	WHT BLK GRY GRN WHT NO CONN BLK GRY WHT RED BLK NO CONN	+24 VDC 6ND/REF 6ND/REF RS 232 RS 232 6ND/REF 6ND/REF + 24 VDC RS 232 RS 232	ANALOG P.S. T P9-1 -24 VDC GND BUSS SIO-1B CARD, PIN 13, PROF PORT SIO-1B CARD, PIN 3, PROF PORT SIO-1B CARD, PIN 5, PROF PORT COMMONED TO PIN 2 SIO-1B, PIN 13, SCAN PORT COMMONED TO PIN 1 SIO-1B CARD, PIN 5, SCAN PORT SIO-1B CARD, PIN 3, SCAN PORT
FORWARD 4 PIN THRU-HULL OUTBRD via FLYING CONN (A,B,C,D)		1 (C) 2 (B) 3 (D) 4 (A)	WHT BLK: Grn Red	SIG + GND/REF GND/REF SIG +	TURBO PROBE PULSE + (RED) DATASONICS SONAR REF (BLK) TURBO PROBE REF (BLK) DATASONIC SONAR SIG + (RED)
FORWARD 4 PIN THRU-HULL INBOARD		1 (C) 2 (B) 3 (D) 4 (A)	WHT BLK GRN RED	SIG + GND/REF GND/REF SIG +	T PROBE CIRCUIT BOARD TS DATASONICS CIRCUIT BOARD INPUT TI T PROBE CIRCUIT BOARD T6 DATASONICS CIRCUIT BOARD INPUT T4
DATASONICS SONAR TRANSD. (FLYING CONN)	SIG+ SIG REF	. A B	RED BLK	SIG + SIG REF	TO 4-PIN BULKHEAD CONN TO 4-PIN BULKHEAD CONN
DATASONICS SONAR BOARD THERMISTER	INPUT CONN. INPUT CONN. THERM INPUT THERM INPUT 12 PIN	1	RED BLK RED GRN BLU/BLK	SIB + SIG REF	SONAR SIG, via FWARD BULH CONN P4 SONAR SIG, via FWARD BULH CONN P2 THERMISTER THERMISTER EXT. KEY INPUT

		2 3 4 5 6 7 8 9 10 11	BLK RED/WHT BLK BLK/WHT-RED NO CONN NO CONN NO CONN NO CONN NO CONN WHT/BLK-RED	POW GND POW 15 VDC ANAL GND NO CONN	ANALOG P.S. GND ANALOG P.S. +15 VDC SUPPLY JUMPED TO T2 ERROR SIG ICU-2A BRKOUT T13
DEPTH CELL BOARD DEPTH CELL TRANSD					
TURBO PROBE BOARD	POW GND/REF SIG OUT SIG IN SIG REF	1 2 3 4 5 6	no conn WHT BLK WHT WHT GRN	POW 24 VDC GND/REF PULSE SIG SIG + INP SIG INP REF	FUSE BLK 1 (MASTER RELAY) GNR REF BUSS TIM BRKOUT T4 PROBE via 4 PIN THR-H T1 + RED (C) PROBE via 4 PIN THR-H T3 + BLK (D)
TURBO PROBE TRANSD	SIG + SIG REF	WHT IN AUV GRN IN AUV	RED (C) BLK (D)	+ SIG SIG REF	TURBO P CARD via FLY CONN + 4 PIN TURBO P CARD via FLY CONN + 4 PIN
GPS RECEIVER GPS DIFF. RECEIVER GPS ANTENNA					
TIM-1A slot 7	10 gate 1	6	YELL	RPM SIG	PT SCREW RPM T3

TIM-1A slot 7 610 HEX (A9,8,3) INCL. BRKBUT (INPUT)	8 gat 6 gat 4 gat	te 1 6 te 2 3 te 3 4 te 4 1 te 5 2	YELL ORG WHT	RPM SIG RPM SIG RPM SIG	PT SCREW RPM T3 STBD SCREW RPM T3 TURBO PROBE T4
	19 6ND 20 6NI	23	GRY GRY RED-ORG	GND GND POW	FIN SERVO BOARD, GND FIN SERVO BOARD, GND TERM O SL 5 BRKOUT
TIM-1A slot 8	10 gat	ie 1 9	GRN/BLK	RPM sig	F.V. THR RPM T3
620 HEX (A9,8,4)		e 2 10	AIOF	RPM sig	F.H. THE RPM T3
INCL. BRKOUT		te 3 7	. BLU/WHT	RPM sig	A.V. THR RPM T3
(INPUT)		e 4 8 e 5 5	WHT/BLK	RPM sig	A.H. THR RPM T3
	•		BBW	CHIE	FIN SERVE BOARD AND
	19 GND		BRY BRY	GND	FIN SERVO BOARD, GND
	20 GNI 1,2 +15) 24 i VDC	GRY RED-ORG	GND POW	FIN SERVO BOARD, GND TERM O SL 5 BRKOUT

TIM-1A SLOT 9 640 HEX (A9,8,5) INCL. BRKOUT (OUTPUT) 5 VDC INJECTION	7 out 1 5 out 2 9 out 3 11 out 4 13 out 5 17 SRC1 19 GND 20 GND 1,2 +12 VDC	11 12 14 13 17,18,19,20 16 15 23 24	VIOL YEL ORG RED WHT GRY GRY RED-ORG	CNTRL CNTRL CNTRL CNTRL 5 VDC GND GND POW	FWD TOP FIN, T 1 FWD BOT FIN, T 1 FWD STBD FIN, T 1 FWD PORT FIN, T 1 FIN SERVO INJECTION BOARD FIN SERVO BOARD, GND FIN SERVO BOARD, GND TERM 0 SL 5 BRKOUT
TIM-1A SLOT 10 680 HEX (A9,8,6) INCL. BRKOUT (OUTPUT) 5 VDC INJECTION	7 out 1 5 out 2 9 out 3 11 out 4 13 out 5 15 Fout 19 GND 20 GND	17 18 20 19 17,18,19,20 22 21 23 24 25 26	WHT BRN GRN ORG WHT GRY GRY RED-ORG	CNTRL CNTRL CNTRL 5 VDC GND/REF GND/REF GND/REF GND/REF	Aft. FIN, Top Aft. FIN, Bottom Aft.Fin, STBD Aft.Fin, Port FIN SERVO INJECTION BOARD INTERN GND + FIN SERVO BOARD GND INTERN GND + FIN SERVO BOARD GND JUMPED TO 123 JUMPED TO 124 TERM O SL 5 BRKOUT
DAC-2B SLOT 11 40 HEX (A5) INCL BRKOUT ANALOG SIG. DUT	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	27 30 29 32 31 34 33 36 35 38 37 40 39 42 41	GREY RED GREY ORG GREY BLUE GREY BLK GREY YEL GREY	GND/REF Ch.1 GND/REF Ch.2 GND/REF CH.3 GND/REF Ch.4 GND/REF CH.4 GND/REF Ch.6 GND/REF Ch.6 GND/REF Ch.7 GND/REF Ch.7 GND/REF Ch.7	PORT S SERV TS PORT S SERV T4 STBD S SERV T4 F V TH SERV T5 F V TH SERV T4 F H TH SERV T5 F H TH SERV T4 A V TH SERV T5 A V TH SERV T4 A H TH SERV T4 A H TH SERV T5 A H TH SERV T4
	17 +15 VDC 18 +15 VDC 19 -15 VDC 20 -15 VDC	43 46 45 48		+15 DC PWR +15 DC PWR -15 DC PWR -15 DC PWR	Internal DC-DC Pwr
ADC-2 (ICU-2A) SLT 6 20 HEX (A4) INCL BRKOUT ANALOG INPUTS	CURRENT MON CURRENT MON 2 CURRENT MON CURRENT MON CURRENT MON CURRENT MON	0 1 3 4 5 6	VIOL BLU YEL WHT BLU ORG	ANAL. SIG ANAL. SIG ANAL. SIG ANAL. SIG ANAL. SIG ANAL. SIG	PORT SCREW SERVO A TB STBD SCREW SERVO A TB F V TH SERVO AMP TB F H TH SERVO AMP TB A V TH SERVO AMP TB A V TH SERVO AMP TB A V TH SERVO AMP TB
DEPTH SIGNAL	DEPTH	7	YEL	ANAL. SIG	DEPTH CELL CARD T10

RATE GYRO RATE GYRO RATE GYRO VERTICAL GYRO VERTICAL GYRO SONAR	PITCH RATE ROLL RATE YAW RATE PITCH ANGLE ROLL ANGLE DATASONICS TRIT PROF? TRIT SCANNER? ANAL/DIG	8 9 10 11 12 13 14 15 P2	BRN-BLU BLK-BLU WHT-BLU BRN VIOL WHT/BLK/RED	ANAL. SIG ANAL. SIG ANAL. SIG ANAL. SIG ANAL. SIG ANAL. SIG	Ptch Rate Gyro, PIN D Roll Rate Gyro, PIN D Yaw Rate Gyro, PIN D Ptch Ang. Gyro, PIN F Roll Ang. Gyro, PIN K DATAS SONAR CARD, T11 AN/DIG GND ANAL P.S.
ADC-1 (ICU-2A), SL 5 10 HEX, ANALOG P.S. INCL. BRKOUT DIAGNOSTICS	+15 VDC SUPPLY -15 VDC SUPPLY +5 VDC SUPPLY +10 VDC SUPPLY -10VDC SUPPLY	0 0 1 2 3 4 5 6 7 8	RED/WHT RED/ORG RED/BLK RED ORG/RED ORG/BLK	ANAL DIAGN POW +15VDC ANAL DIAGN ANAL DIAGN ANAL DIAGN ANAL DIAGN	+ 15V TERM ANAL. P.S. TIM CARDS PIN 1,2 (4) - 15V TERM ANAL P.S. + 5V TERM ANAL P.S. + 10V TERM ANAL P.S. - 10V TERM ANAL P.S.
		10 P2	GREY	GND/REF	AN/DIG GND ANAL P.S.
PIA-3A, 80 HEX, SL 4 TTL INPUTS P2 VIA1 INCL. BRKOUT	1 +12 not conn 2 -12 not conn 3 +5	02 01	WHT .	+ 5VDC	TO SERVO AMP INVERTOR CHIP
	4 +5 5 GND 6 GND 7 CB2 8 CA2 9 CB1 10 CA1	04 03 03 06 05 08 07	WHT/RED WHT	DIG GND	FROM FR GYRO PIN 9 TO SERVO AMP INVERTOR CHIP
	11 PB7 12 PA7 13 PB6 14 PA6 15 PB5 16 PA5 17 PB4 18 PA4	09 12 11 14 13 16 15			
FG UNCAGE INDICATE FG CAGE INDICATE	19 PB3 20 PA3 21 PB2 22 PA2 23 PB1 24 PA1 25 PB0 26 PA0	17 20 19 22 21 24 23 26	grn wht	TTL LO/TRUE TTL LO/TRUE	FREE GY DB25, PIN 8 FREE GR DB25, PIN 15

```
PIA-3A con't, slot 4
                             1 +12
                                       Not conn
                             2 -12
 TTL OUTPUTS P3 VIAO
                                       Not conn
                             3 +5
                                                58
  INCL BRKOUT
                                                27
                                +5
                                                30
                               GND
                                GND
                                                29
                             6
                                CB<sub>2</sub>
                                                32
                             8 CA21
                                                31
                             9 CB1
                                                34
                                                33
                             10 CA1
                             11 PB7
                                                36
                                                                            TTL HI/TRU
                                                                                           ANAL P.S. T P2-1
  P.S. ON/OFF
                                                35
                                                             wht
                             12 PA7 +/- 15V
                             13 PB6
                                                38
                                                                            TTL HI/TRU
                                                                                           ANAL P.S. T P1-3
                             14 PA6 + 5V
                                                37
                                                             wht/brn
  P.S. DN/OFF
                             15 PB5
                                                40
                                                                                           INVERTER BOARD T 8
                                                39
                                                             wht-39
                                                                            TTL INIT HI
                             16 PAS A.H.Thr
  THRUSTER SERVO INHIBIT
                             17 PB4
                                                42
                                                                                           INVERTER BRD T 6
                                                             wht-41
                                                                            TTL INIT HI
                             18 PA4 A.V.Thr
                                                41
  THRUSTER SERVO INHIBIT
                             19 PB3
                                                44
                                                                                           INV BRD T 45
                                                                            TTL INIT HI
  THRUSTER SERVO INHIBIT
                             20 PA3 F.H.Thr
                                                43
                                                             wht-43
                                                                                           ANAL P.S. P10-1
                             21 PB2 Tritech
                                                46
                                                                            TTL LO/TRU
  TRITEC SONAR ON/OFF
                                                             green
                                                                            TTL INIT HI
                                                                                           INV BRD T 2
                             22 PA2 F.V.Thr
                                                45
                                                             wht-45
  THRUSTER SERVO INHIBIT
                                                                                           ANAL P.S. P10-2
                                                                            TTL LO/TRU
                                                48
                                                             grn/blk
  FREE GYRO
                             23 PB1 Uncage
                                                                            TTL INIT HI
                                                                                           INV BRD T 17
                             24 PA1 Stb Screw
                                                47
                                                             wht-47
  SCREW SERVO INHIBIT
                                                                                           ANAL P.S. P10-3
                                                                            TTL LO/TRU
  FREE GYRO
                             25 PBO Cade
                                                50
                                                             grn/wht
                                                                                           INV BRD T 15
                                                                            TTL INIT HI
                             26 PAO Port screw 49
                                                             wht-49
  SCREW SERVO INHIBIT
TTL INVERTER FOR
PIA-3A TTL OUTPUTS
TO SERVO AMPS
                                                                            TTL LO/TRU
                                                                                           A.H.TH SERVO AMP T-11
  A.H. THR INHIB
                             T39
                                               8-12
                                                             ORG
                                                                            TTL LO/TRU
                                                                                           A.V.TH SERVO AMP T-11
  A.V. THR INHIB
                             T41
                                               6-14
                                                             GRN
                                                                            TTL LO/TRU
                                                                                           F.H.TH SERVO AMP T-11
  F.H. THR INHIB
                                                             YEL
                             143
                                               4-16
                                                                                           F.V.TH SERVO AMP T-11
                                                                            TTL LO/TRU
  F.V. THR INHIB
                                               2-18
                                                             BRN
                             T45
                                                                            TTL LO/TRU
                                                                                           STB SCRW SERV AMP TII
                                               17-3
                                                             VIOL
  STB SCREW INHIB
                             T47
                                                                                           PT SCRW SERVO AMP T11
                                                                            TTL LO/TRU
  PRT SCREW INHIB
                             T49
                                               15-5
                                                             BLUE
                                                                                           PIA-3A BRKOUT T1
  +5VDC PWR, BRKOUT
                                               1,10,19
                                                             ₩HŢ
                                                                            PWR
                             Ti
                                                             WHT
                                                                            DIG GND
                                                                                           PIA-3A BRKOUT T3
  GND, PIA BRKOUT
                             T3
                                               50
```

MFI-1 address 700 hex slot (A9,8,7) slot 12 NO BRKOUT, DIRECT FLAT RIBBON CONN. ASSIGN ON 34 PIN CONN. ON MFI-1 BOARD FROM SYNCHRO DEMOD.

P2 Function Signal P2 Function Signal 1 +12 2 -12 3 +5 4 +5 5 GND 6 GND 7 CB2 8 CA2 9 CB1 10 CA1 11 PB7 Not Inhibit 12 PA7 Bit 7 13 PB6 Busy 14 PA6 Bit 6 15 PB5 Bit 13 16 PA5 Bit 5 17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 2 21 PB2 Bit 10 22 PA2 Bit 2	DG
3 +5	
5 GND 6 GND 7 CB2 8 CA2 9 CB1 10 CA1 11 PB7 Not Inhibit 12 PA7 Bit 7 13 PB6 Busy 14 PA6 Bit 6 15 PB5 Bit 13 16 PA5 Bit 5 17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
7 CB2 8 CA2 9 CB1 10 CA1 11 PB7 Not Inhibit 12 PA7 Bit 7 13 PB6 Busy 14 PA6 Bit 6 15 PB5 Bit 13 16 PA5 Bit 5 17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
9 CB1 10 CA1 11 PB7 Not Inhibit 12 PA7 Bit 7 13 PB6 Busy 14 PA6 Bit 6 15 PB5 Bit 13 16 PA5 Bit 5 17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
11 PB7 Not Inhibit 12 PA7 Bit 7 13 PB6 Busy 14 PA6 Bit 6 15 PB5 Bit 13 16 PA5 Bit 5 17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
13 PB6 Busy 14 PA6 Bit 6 15 PB5 Bit 13 16 PA5 Bit 5 17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
15 PB5 Bit 13 16 PA5 Bit 5 17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
17 PB4 Bit 12 18 PA4 Bit 4 19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
19 PB3 Bit 11 20 PA3 Bit 3 21 PB2 Bit 10 22 PA2 Bit 2	
21 PB2 Bit 10 22 PA2 Bit 2	
	
55 554 5:15 54 564 5:44	
23 PB1 Bit 9 24 PA1 Bit 1	
25 PB0 Bit 8 26 PA0 Bit 0	
27 No connection 28 No connection	
29 Timer OutO NC 30 Timer GateO NC	

31	Ħ	Outi	NC	32	<u> </u>	Gate1	NC
33	Ħ	Out2	NC	34	H	Cate2	NC

MFI-1 con't, slot 12 CTR 10 pin conn.	GND NC	PIN 1 PIN 2	RIB-GRN	GND	THRU-HULL #2, WHT
OS9 RS232 COMM.	TXD	PIN 3	RIB-ORG	COMM	THRU-HULL #2, GRN
NO BRKOUT, DIRECT CONN	NC RXD	PIN 4 PIN 5	RIB-BRN	COMM	THRU-HULL #2, BLK
	DTR RTS	PIN 6 PIN 7			
	DCD CTS	PIN B PIN 9			
	NC	PIN 10			
GESSIO-1B BOARD	DATA IN	PIN 3	RIBBON, ORG	RS 232	10 PIN FWARD THRU-HULL CONN, PIN 3
RS232, TRITECH PROFILER	DATA OUT	PIN 5	RIB, GRN	RS 232	10 PIN FWARD THRU-HULL CONN, PIN 4
	GND/REF	PIN 13	RIB, ORG	RS 232	10 PIN FWARD THRU-HULL CONN, PIN 2
RS 232, TRITECH SCANNER	DATA IN	PIN 3	RIB, DRG	RS 232	10 PIN FWARD THRU-HULL CONN, PIN 9
	DATA OUT	PIN 5	RIB, GRN	RS 232	10 PIN FWARD THRU-HULL CONN, PIN B
	GND/REF	PIN 13	RIB, DRG	RS 232	10 PIN FWARD THRU-HULL CONN, PIN 6

APPENDIX C CENTER OF GRAVITY CALCULATION

The calculation of the center of gravity for the AUV is provided on the following page.

For each item shown, the location of its individual center of gravity, relative to the X and Y datum, is listed, along with its weight and first moments in the X and Y directions. The location of the center of gravity is shown at the bottom of the page.

ITEM	Xin	Yin	Wt(1b)	Mx	My
FWD VERT THRUSTER ASSY	14.0	10.0	5.0	7Ø.ø	50.Ø
1 AAT 1 (C) / T C T T 1 1 1 1 / (C) C 1 F 1 / (A) C 1	6.3	7.0	5.5	34.4	38.5
AFT VERT. THRUSTER ASSY	7. (3)	(m) Em	,	F7. / F*** /*/	, ,,,,,
AFT HORIZ THRUSTER ASSY	56.Ø	6.5	5.5	3Ø8.Ø	35.8
MASTER RELAY	10.0	11.Ø	Ø.5	5.0	5,5
MASTER RELAY BATT. COMPUTER, ANALOG, 2 FWD	20.5	8.0	54.0	1107.0	432.Ø
BATT. MOTORS, SONAR, 2 AFT BILGE PLATES, 2 FWD BILGE PLATES, 2 MID BILGE PLATES, 2 AFT	41.8	7.6	54.Ø	2254.5	410,4
BILGE PLATES, 2 FWD	9.5	8.0	3.2	3Ø.4	25.6
BILGE PLATES, 2 MID	31.3	7.8	4.0	123.4	30.8
BILGE PLATES, 2 AFT	50.0	7.6	2.5	125.Ø	19.0
HULL 8 SERVOS, MPROP, 4 FLATES	33.3	7.9	150.6	5007.4	1189.7
NOSE, EMPTY LESS 1LB BUOY.	-7.5	8.0	1.3	-9.8	10.4
FINS, 8, META CENTER AT CG	31.3	7.8	5.1	159.4	39.8
THRUSTER P.S., 4 Midship	31.3	8.0	6.4	200.0	51.2
MAIN PROP P.S., 2 fwd	14.5	8.0	3.2	46.4	25.6
COMPUTER/ANALOG P.S. (2)	21.0	8.0	4.2	88.2	33.6
VERT. GYRO W/BRACKET	14.0	13.Ø	2.Ø	28.Ø	24.Ø
RATE GYRO(s)	13.Ø	3.0	3.9	5Ø.7	11.7
FREE GYRO + MOUNT	49.0	2.3	3.3	159.3	7.5
BILGE PLATES, 2 MID BILGE PLATES, 2 AFT HULL 8 SERVOS, MPROP, 4 PLATES NOSE, EMPTY LESS 1LB BUOY. FINS, 8, META CENTER AT CG THRUSTER P.S., 4 Midship MAIN PROP P.S., 2 fwd COMPUTER/ANALOG P.S. (2) VERT. GYRO w/BRACKET RATE GYRO(s) FREE GYRO + MOUNT INVERTER FOR F. GYRO	47.5	12.8	1.4	66.5	17.9
NUT PLATE	33.0	7.8	4.5	148.5	35.1
OS 9 CAGE (right)	31.3	5.0	4.2	129.7	2Ø.8
OS 9 CARDS (Ø.451b x) 12	31.3	5.0	5.4	168.8	27.Ø
RATE GYRO(s) FREE GYRO + MOUNT INVERTER FOR F. GYRO NUT PLATE OS 9 CAGE (right) OS 9 CARDS (Ø.451b x) 12 486 CAGE (left) -lead 486 CARDS (Ø.451b x) 3 -lead RIBBON CABLE INTERFACE (4) TURBO-PROBE INCL. MOUNT	31.3	10.0	3.6	114.1	34.5
486 CARDS (Ø.451b x) 3 -lead	31.3	10.0	1.4	42.2	13,5
RIBBON CABLE INTERFACE (4)	41.0	7.8	1.5	61.5	11.7
TURBO-PROBE INCL. MOUNT	-2.0	4.00	3.4	-6.8	13.6
TURBO-PROBE INCL. MOUNT WIRING, MISC.	31.3	7.8	3.0	73.8 93.8 Ø.Ø	23.4
DIFF. GPS REC.+ANT. (Ø.9LBS)			Ø.Ø	Ø.Ø	Ø.ø
orb releiver				Ø . Ø	ω
GF'S ANTENNA + MOUNT			1 . Ø	1Ø.5	4.5
TOPSIDE THRU-HULLS	14.0	8.0	3.0	42.Ø	24.0
T725 SCANNING SONAR	-8.Ø	10.0	2.6	-2Ø.8	26.0
T1000 PROFILING SONAR		10.0	2.6	-13.Ø	26.0
TRITECH SONAR MOUNT, WIRES	-7.Ø	10.0	3.0	-21.0	3Ø.Ø
DATASONICS SONAR + MOUNT, WIRE	-4.0	6.0	2.4	-9.6	14.4
BUOYANCY, SONARS	-6.0	9.5	-2.0	12.0	-19.0
BUOYANCY, SUPP'S, T PROBE	-4.0	8.0	-0.6	2.4	-4.8
TRIM LEAD by F.GYRO INV.	51.Ø	12.8	4.5	229.5	57.6
TRIM LEAD, aft	63.Ø	8.3	5.9	371.7	49.Ø
TRIM LEAD, aft of computers	38.Ø	7.8	8.9	338.2	69.4
TRIM LEAD	51.Ø	4.0	5.Ø	255.Ø	20.0
TRIM LEAD, fwd of computers	24.5	6.5	4.4	107.8	28.6
TRIM LEAD, tweak	38.0	8.3	Ø.3	13.3	2.9

TOTALS		lbs-TOT	388.5	12155.2	3010.7

TOTALS 1bs-TOT 388.5 12155.2 3010.7

C.G., X,Y INCHES FROM DATUM EST. RESERVE BUOYANCY (FRESH) - LBS.

Ø.5

31.29 7.75

NOTE: X DATUM IS FORWARD OUTER HULL EDGE, POSITIVE AFT Y DATUM IS INNER STBD HULL SIDE, POSITIVE TO PORT DRY C.G.(in) X,Y 31.25, 7.75

APPENDIX D CENTER OF BUOYANCY CALCULATION

The calculation of the center of buoyancy for the AUV is provided on the following page.

For each item shown, the location of its individual center of gravity, relative to the X, Y and Z datum, is listed, along with its weight and first moment in the Z direction. The location of the center of buoyancy is shown at the bottom of the page.

T TO TO A					
ITEM FWD VERT THRUSTER ASSY FWD HORIZ THRUSTER ASSY	Xin	Yin	∠1m	Wt(lb)	MZ
FWD VERT THRUSTER ASSY FWD HORIZ. THRUSTER ASSY AFT VERT. THRUSTER ASSY AFT HORIZ THRUSTER ASSY	14.0	10.0	4.8	5.0	23.8
FWD HURIZ. THRUSTER ASSY	6.3	7.0	4.8	5.5	
AFI VERI. THRUSTER ASSY	48.0	8.5	4.8	5.0	23.8
AFT HORIZ THRUSTER ASSY	56.Ø	6.5	4.8	5.5	26.1
MASTER RELAY	10.0	11.0	1.0	Ø.5	Ø.5
NUT PLATE	33.Ø	7.8	9.5	4.5	42.8
MASTER RELAY NUT PLATE DIFF GPS REC.+ ANT GPS RECEIVER					23 23
GPS RECEIVER	Ø.Ø	Ø . Ø	01 . 01	Ø.ø	63 63
	10.5	4.5	13.0	1 . 0	13 0
BATT, COMPLITER, ANALOG, 2 FUD	2015	9 0	3 5	54 0	190 8
BATT MOTORS, SONAR, 2 AFT	41 0	7 4	7 5	57 B	100 6
DTICE DIATES SENT	41.0	7.O	3.J		107.10
DILOE DIATES S MAN	7.0	0. 0	30 a 64	J.C.	1.5
DILUE FLATED, C 1910	31.3	7.8	9.4	4.10	1.6
BILUE FLAIES, Z AFI	50.0	7.6	0.4	2.5	1.0
HULL 8 SERVUS, MPROP, 4 PLATES	33.3	7.9	4.8	150.6	715.4
NOSE, EMPTY, less 1 lb. buoy	-7.5	8.Ø	4.8	1.3	6.2
FINS, 8, META CENTER AT CG	31.3	7.8	4.8	5.1	24.2
THRUSTER P.S., 4 midship	31.3	8.0	4.5	6.4	28.8
MAIN PROP P.S., 2 fwd	14.5	8.0	4.5	3.2	14.4
COMPUTER/ANALOG P.S. (2)	21.0	8.0	8.0	4.2	33.6
VERT. GYRO W/BRACKET	14.0	13.Ø	3 <i>.</i> Ø	2.0	6.0
RATE GYRO(s)	13.0	3.Ø	2.5	3.9	9.8
GPS ANTENNA, MOUNT, WIRING BATT. COMPUTER, ANALOG, 2 FWD BATT. MOTORS, SONAR, 2 AFT BILGE PLATES, 2 FWD BILGE PLATES, 2 MID BILGE PLATES, 2 AFT HULL 8 SERVOS, MPROP, 4 PLATES NOSE, EMPTY, less 1 lb. buoy FINS, 8, META CENTER AT CG THRUSTER P.S., 4 midship MAIN PROP P.S., 2 fwd COMPUTER/ANALOG P.S. (2) VERT. GYRO w/BRACKET RATE GYRO(s) FREE GYRO + MOUNT INVERTER FOR D.G. TOPSIDE THRU-HULLS OS 9 CAGE (right) OS 9 CARDS (Ø.4 lb x) 12 486 CAGE (left) 486 CARDS (Ø.4 lb x) 3 RIBBON CABLE INTERFACE (4) WIRING, MISC. TURBO-PROBE INCL. MOUNT DATASONICS SONAR, MOUNT, WIRES	49.0	2.3	4 . 0	3.3	13.0
INVERTER FOR D.G.	47.5	12.8	9 <i>a</i>	1.4	4.2
TOPSIDE THEIL-HULS	14. 0	8 0	10 0	3 0	30 0
OS O CASE (wight)	21.2	E 77	E E	7. 9	99 O
DO O CADA (A A 1E V) 10	01 O	EU a Kir	C/#C	***	
00 7 CMR00 (8/4 10 8) 1C	O1 0	4.78 .78	en in	J.4	E.7 * /
- Mag Lange (124)	01.0	1.327 4.327		<i>ភ</i> .ព	£1,82 ° 1
400 LARUS (V.4 ID X) 3	31.3	7 153 " 153	0.0	1.4	7.4
RIBBUN CABLE INTERFACE (4)	41.0	7.8 	7 . 90	1.5	10.5
WIRING, MISC.	31.3	7.8	8.0	3.0	24.0
TURBO-PROBE INCL. MOUNT	-2.Ø	4.0	4.0	3.4	13.6
DATASONICS SONAR, MOUNT, WIRES	-4.8	6.0	2.5	2.4	6.0
T725 SCANNING SONAR T1000 PROFILING SONAR	-8.0	10.0	5.5	2.6	14.3
T1000 PROFILING SONAR	-5.0	10.0	5.5	2.6	14.3
TRITECH SONAR MOUNT, WIRES	-7.0	10.0	er er	3.0	16.5
BUOYANCY, SONARS	-6.0		5,5		-11.0
BUOYANCY, SUPP'S, T-PROBE	-4.0		5.0		-3.0
and the control of th	, n en.	w v v	mr H ru	Fig. 41 Sept	Ø . Ø
TRIM LEAD, by fr gyro inv	51.0	12.8	1.0	4.5	4.5
TRIM LEAD, AFT		8.3	3.0		17.7
	38.Ø				
· · · · · · · · · · · · · · · · · · ·	51.0		2.5		18.0
				5.Ø	5.0
TRIM LEAD, forw of computer				6.1	15.3
TRIM LEAD, tweak	38.∅	8.3	8.0	Ø.3	2.8

BG=CTR-BUOYz - CGz, INCHES RESERVE BUOYANCY (FRESH) LBS.-est.

TOTALS

Ø.5

1651.8

 $\emptyset.5\emptyset$

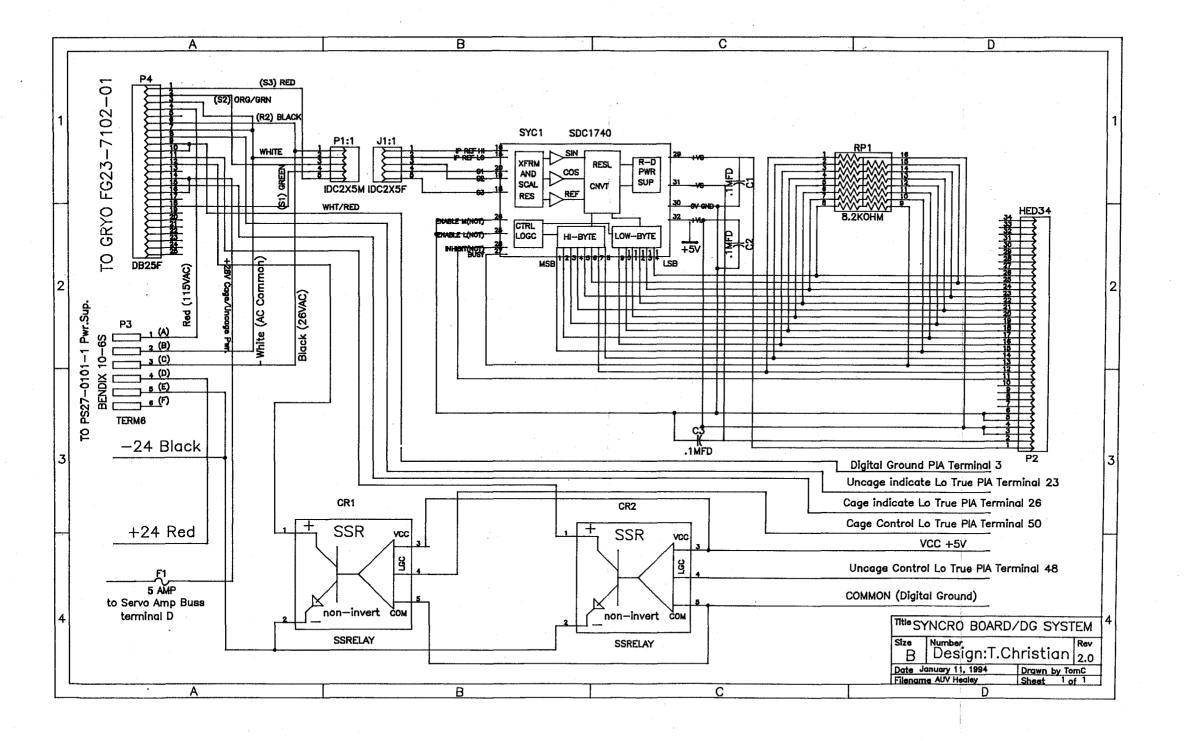
1bs-TOT 388.5

NOTE: X DATUM IS FORWARD OUTER HULL EDGE, POSITIVE AFT Y DATUM IS INNER STBD HULL SIDE, POSITIVE TO PORT Z DATUM IS INNER HULL BOTTOM, POSITIVE UP CTR-BUOY(in) X,Y,Z 31.25, 7.75, 4.75

APPENDIX E FREE GYRO/SYNCHRO BOARD WIRING DIAGRAM

The wiring diagram for the free directional gyro and the synchro to digital converter is provided on the following page.

A Marie Marie



APPENDIX F KALMAN FILTER SUBPROGRAM

The subprogram for the Kalman filter, in C source code, is provided on the following pages. Velocity and acceleration data is obtained by extracting an estimate of the derivative, and second derivative, of sonar range data using the subprogram. The filter also provides a smooth position estimate.

```
/* KALMAN FILTER FOR SONAR RANGE*/
kalman(yk,xk_0,xk_1,xk_2)
   double yk, *xk_0, *xk_1, *xk_2;
1
   double xk1_0,xk1_1,xk1_2;
   double phiT[3][3],h[3],b[3],lk[3],res,q,rv;
   /* a=[0\ 1\ 0;0\ 0\ 1;0\ 0\ 0]; phii=expm(a*0.1); where dt = 0.1 */
   b[0] = 0.0;
   b[1] = 0.0;
   b[2] = 1.0;
  /* phii = [1.0
                      0.1
                              0.005
              0.0
                      1.0
                                0.1
              0.0
                      0.0
                                1.0] */
  phii[0][0] = 1.0;
  phii[0][1] = 0.1;
  phii[0][2] = 0.005;
  phii[1][0] = 0.0;
  phii[1][1] = 1.0;
  phii[1][2] = 0.1;
  phii[2][0] = 0.0;
  phii[2][1] = 0.0;
  phii[2][2] = 1.0;
  rv = 0.1;
  q = 0.01;
  /*thres = 2.0; Global Now */
  /* h = [1 \ 0 \ 0]; */
  h[0] = 1.0;
  h[1] = 0.0;
  h[2] = 0.0;
  if(kal init == 1)
     *xk 0 = yk;
     *xk^{-1} = 0.0;
     *xk^2 = 0.0;
     /* xk1=xk; */
     xk1 0 = *xk 0;
     xk1^{-1} = *xk^{-1};
     xk1^{-2} = *xk^{-2};
 /* set lk = const. */
 lk[0] = 0.2544;
 1k[1] = 0.3727;
 lk[2] = 0.2731;
```

```
/* xkl(:,i)=phii*xk(:,i); */
xkl 0 = phii[0][0]*(*xk_0) + phii[0][1]*(*xk_1) + phii[0][2]*(*xk_2);
xkl_1 = phii[1][0]*(*xk_0) + phii[1][1]*(*xk_1) + phii[1][2]*(*xk_2);
xkl_2 = phii[2][0]*(*xk_0) + phii[2][1]*(*xk_1) + phii[2][2]*(*xk_2);

/* res=(yk(i)-h*xkl(:,i)); */
res = yk - (h[0]*xkl_0 + h[1]*xkl_1 + h[2]*xkl_2);

/* Set res = 0.0 if larger than threshold */
if(fabs(res) > thres)
{
    res = 0.0;
}

/*xk(:,i+1)=xkl(:,i) + lk*res; */
*xk 0 = xkl_0 + lk[0]*res;
*xk_1 = xkl_1 + lk[1]*res;
*xk_2 = xkl_2 + lk[2]*res;
```

APPENDIX G AUV SIMULATION MODEL

The program, in MATLAB source code, which simulates the AUV maneuvering in a horizontal plane is provided on the following pages.

```
AUV SIMULATION MODEL: MANEUVERING IN HORIZONTAL PLANE
물
        clear;
        LOAD DATA FROM TEST
        load ser1256;
               d1256;
        load
        s = ser1256;
        h =
                d1256;
                  800;
        NP =
                  0.1;
        t = [0:dt:dt*NP];
        DERIV OF YAW;
        hd(1) = (h(2,2)-h(1,2))/0.1;
        for I = 2:NP,
                 hd(I) = (h(I+1,2)-h(I-1,2))/0.2;
        end;
        FIND SCALE AND BIAS
        hr
                 = h(1:NP,3)';
        P
                  = polyfit(hr,hd,1);
옿
        INIT CONDS
        Xs(1)
                       0.0;
                  =
        Ys(1)
                  = s(1,3);
        \mathbf{u}(1)
                       0.0;
                       0.0;
        v(1)
                  = h(1,3);
        r(1)
        rdot
                       0.0;
        Ydots(1) =
                       0.0;
        Xdot(1)
                       0.0;
                                          % for RW, FW, GF = pi;
        GF
                        pi;
                  = GF+h(1,2);
        PSI(1)
        POSITION ORDERS
                       GF*180/pi-0.0; % give PSIcom in degrees
        PSIcom
                  =
                       0.0;
        Xcom
                       4.0;
        Ycom
        CONTROL LAW GAINS
                                          % for RW,
                                                          RW = -1.0;
                     -1.0;
        RW
                  =
                                                          FW = -1.0;
        FW
                      1.0;
                                          % for FW,
                     80.0;
        Kpsi
                      1.0;
        Tdr
                     Kpsi*Tdr;
        Κr
                                          % for YAW, LAT test, Kx = 0.0;
                      0.0;
        Кx
                      3.0;
        Tdx
                  =
                     Kx*Tdx;
        Ku
                  #
                                          % for YAW, LONG test, Ky = 0.0;
                     12.0:
        Кy
                      3.0;
        Tdy
```

Ky*Tdy;

Κv

```
AUV DIMENSIONS
             24.0;
NMV
NSF
              5.0;
TF
              2.0;
             13.52;
m
             23.0/12.0;
DF
              0.125/12.0;
Χg
              3.0;
X S
X(1)
             Xs(1)-xs*cos(PSI(1));
Y(1)
             Ys(1)-xs*sin(PSI(1));
             Ydots(1)-xs*r(1);
Ydot(1)
HYDRODYNAMIC COEFFS;
Xuu
         = -3.0;
Xudot
            -0.06*377.67;
            -(0.5)*51.72;
Yvv
             0.01187*377.67;
Yrr
Yvdot
            -0.04*377.67
           -0.00178*2756.81;
Yrdot
         = -0.00769*377.67;
Nvv
                                   (0.005)x(20137.5)
           -0.04*2756.81;-
Nrr
         = -0.001 \times 2756.81;
Nvdot
IzzNrdot = 45.0-(-0.002*20137.50);
for I = 1:NP,
CALCULATE VOLTAGES
        VFTH(I) = -(Kpsi*(PSI(I)-PSIcom*pi/180)+Kr*r(I)...
                    +RW*(Ky*(Ys(I)-Ycom)+Kv*Ydot(I)));
                if VFTH(I) > NMV, VFTH(I) = NMV; end;
                if VFTH(I) < -NMV, VFTH(I) = -NMV; end;
        VATH(I) = (Kpsi*(PSI(I)-PSIcom*pi/180)+Kr*r(I)...
                    -RW*(Ky*(Ys(I)-Ycom)+Kv*Ydot(I)));
                if VATH(I) > NMV, VATH(I) = NMV; end;
                if VATH(I) < -NMV, VATH(I) = -NMV; end;</pre>
                = -FW*(Kx*(Xs(I)-Xcom)+Ku*Xdot(I));
        VLS(I)
                if VLS(I) > NMV, VLS(I) = NMV; end;
                if VLS(I) < -NMV, VLS(I) = -NMV; end;
                = -FW*(Kx*(Xs(I)-Xcom)+Ku*Xdot(I));
        VRS(I)
                if VRS(I) > NMV, VRS(I) = NMV; end;
                if VRS(I) < -NMV, VRS(I) = -NMV; end;
CALCULATE FORCES
        FFTH(I) = TF/(NMV^2)*VFTH(I)*abs(VFTH(I));
        FATH(I) = TF/(NMV^2)*VATH(I)*abs(VATH(I));
        FTTH(I) = FFTH(I) + FATH(I);
        MTH(I) = (FFTH(I)-FATH(I))*DF;
               = NSF/(NMV^2)*VLS(I)*abs(VLS(I));
        FLS(I)
        FRS(I) = NSF/(NMV^2)*VRS(I)*abs(VRS(I));
```

```
EQUATIONS OF MOTION
        udot = (m*v(I)*r(I)+Xuu*u(I)*abs(u(I))...
                +FLS(I)+FRS(I))/(m-Xudot);
        vdot = (Yvv*v(I)*abs(v(I))+Yrr*r(I)*abs(r(I))-m*u(I)*r(I)...
                +Yrdot*rdot+FTTH(I))/(m-Yvdot);
        rdot = (Nvdot*vdot+Nvv*v(I)*abs(v(I))+Nrr*r(I)*abs(r(I))...
                +MTH(I))/(IzzNrdot);
                  = u(I)*cos(PSI(I))-v(I)*sin(PSI(I));
        Xdot(I+1)
        Ydot(I+1)
                  = u(I)*sin(PSI(I))+v(I)*cos(PSI(I));
        Ydots(I+1) = Ydot(I+1)+xs*r(I);
EULER INTEGRATION
                 = u(I)+udot*dt;
        u(I+1)
                 = v(I)+vdot*dt;
        v(I+1)
        r(I+1)
                 = r(I) + rdot * dt;
        PSI(I+1) = PSI(I)+r(I)*dt;
                 = X(I)+Xdot(I+1)*dt;
        X(I+1)
                 = Y(I)+Ydot(I+1)*dt;
        Y(I+1)
                 = X(I+1)+xs*cos(PSI(I+1));
        Xs(I+1)
                 = Y(I+1)+xs*sin(PSI(I+1));
        Ys(I+1)
```

end

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